



AUTOMATION CABLES

FOR SECURED POWER NETWORK



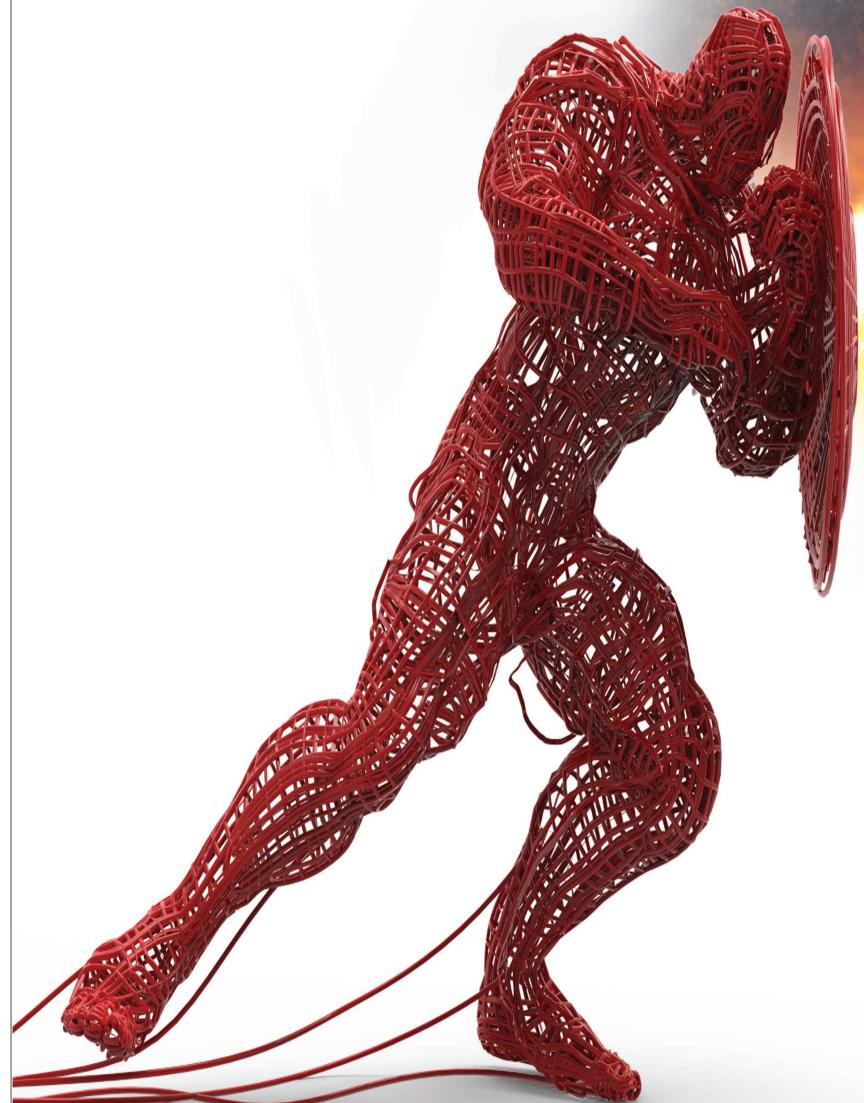
AUTOMATION CABLES & WIRES INDUSTRIES
An Enterprise of Automation Group

www.automation-bd.com

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নিরাপদ ক্ষমতা নিশ্চল ডায়ন



AUTOMATION CABLES

অগ্নি প্রতিরোধক | আধুনিকতম উৎপাদন প্রক্রিয়া | আমদানিকৃত কৌচামাল | সঠিক প্রস্তুচ্ছেদের কোর



অটোমেশন ফ্লের একটি প্রতিষ্ঠান
Automation
In Partnership with the Future



টেলেট পরীক্ষিত

Introduction

AUTOMATION Historical Perspective

Automation Engineering & Controls Ltd. started trading of Electrical power distribution and control equipments in 1994. Through this business it had the opportunity to establish a good relationship with Fuji Electric, Japan. Soon Automation Engineering & Controls Ltd. was able to achieve the confidence of the Fuji Electric. Consequently, in 1996 Fuji Electric appointed Automation Engineering & Controls Ltd. as a sole distributor of its electrical power distribution & control devices and factory automation equipments in Bangladesh. By hard labor, sincerity & dynamic marketing of Automation Engineering and Controls Ltd. Fuji's products became popular in our country. During the components trading period, occasionally customers requested us to manufacture and supply complete sub-station equipments & panel boards also. Being inspired by the customers, a small workshop was established at Halishahar, in the Chittagong city area to manufacture panel boards. This workshop was too small to meet the customers growing demand.

So, in 2007 a factory named Automation Engineering, was established at Banshbaria in Sitakunda Upazila, Chittagong. It was established to manufacture LT, HT Switchgear, MDB, DB, MCC, PFI Plant & Distribution Transformers (12 KV Class). This factory is 30 KM far from Chittagong city, by the side of Dhaka-Chittagong highway and railway.

Electrical cable is one of the most important materials of this panel board manufacturing factory. The factory used to buy cables from local manufacturers. But though there are about more than 100 cable industries in Bangladesh, yet there is a scarcity of quality cables. Actually, these bitter experiences lead the proprietor of Automation Engineering to setup a factory to procure & establish a modern full-fledged Cable Factory as a part of related business diversification.

From the past experience it is seen that in our country every year fire accident occurs in garments industries, jute mills, multi-storyed shopping malls and other commercial buildings. These fire accidents take away many lives and properties. Occasionally, investigations show that the causes in most of the cases is electrical short circuit, created from low grade cables and power distribution control equipments. Billion crore of taka has been lost by those fire accidents.

Automation Cables and Wires Industries is committed to manufacture electrical Cables, Wires and Conductors by using raw materials of the highest grade, utilizing modern and latest technology, uncompromising quality control and also highly experienced technicians and engineers.

Our cables will confirm the latest version of National and International Standards i.e. BDS, IEC, VDE, BS, IS and also meet the specific need of customers.

Automation Cables & Wires Industries, has been manufacturing the following products: Domestic Cables, LT, HT power (11Kv) Cables, Multi-Core Control Cables, Telecommunication Cables, Flexible Cables, Welding cables, Aluminum Cables, AAC, ACSR, Super Enamelled copper wires etc. It has an enriched laboratory to test all vital parameters of cables and wires. Its annual capacity on a three shift basis is 3000 MT.



BSTI Certificate



AUTOMATION CABLES

FOR SECURED POWER NETWORK

তত্ত্ব ও ইলেক্ট্রনিক বৈশিষ্ট্য বিভাগ
বাংলাদেশ প্রকৌশল বিশ্ববিদ্যালয়, ঢাকা-১২০০
 ফোন : ৮৬১১৫৯৮ (সরাসরি)
 পিএবিএক্স : ৯৬৬৫৬৫০-৮০/৭১১৩, ৭১১২
 ফ্যাক্স : ৮৮০-২-৮৬১০৩২৬
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**TEST REPORT ON 1X4 RM BYA AND 1X16 RM NYLT CABLES REQUESTED BY
 ASSISTANT ENGINEER, AUTOMATION CABLES & WIRES INDUSTRIES, BANGLADESH**

BRTC REF. NO.: 1101-17070/EEE/2016-2017 Date: 10/08/2016
 CLIENT'S REF. NO.: Nil Date: 05/06/2016

Table 2: Test results of 1X16 rm NYLT cable

| Test Specifications | Unit | Test Results |
|--|-------|--------------|
| Number of cores in the cable | No. | 1 |
| Number of copper strands in the core | No. | 7 |
| Average diameter of each strand in the core | mm | 1.75 |
| Average thickness of insulation | mm | 0.99 |
| Minimum thickness of insulation | mm | 0.87 |
| Average thickness of sheath | mm | 1.95 |
| Minimum thickness of sheath | mm | 1.79 |
| Average overall outer diameter of the cable | mm | 11.32 |
| Average diameter of the cable without sheath (Insulation + Conductor) | mm | 7.01 |
| Average diameter of bare conductor core | mm | 4.89 |
| Weight of the cable | kg/km | 258 |
| DC resistance of the conductor at 20° C | Ω/km | 1.05 |
| Insulation resistance between core and the body at ambient temperature | MΩ | >10,000 |
| High voltage withstand test (4.0 kV rms, 5min) | | Satisfactory |
| Heat run test | | Satisfactory |

4. Comments

1) Physical dimensions of the supplied cables are within acceptable limits.
 2) DC resistances at 20° C of the supplied cables are less than the maximum allowable limits and hence satisfactory.
 3) Insulation resistances of the cables are satisfactory.
 4) The cable passed high voltage withstand test satisfactorily.
 5) The temperature rise under stable condition is within acceptable limit.

The overall performances of the supplied cables are satisfactory.

P. 4 /4



Contents

| SL | Description | | Page | |
|----|---|---|---|-------|
| 1 | General guide to the different nomenclatures & code designation used | | 05–08 | |
| 2 | Some useful definitions | | 09 | |
| 3 | Application and Construction of cables of different types made as per different standard | | | |
| | i | BYA-FR | PVC Insulated, Non-Sheathed Single Core FR Cable | 11 |
| | ii | BYA | PVC Insulated, Non-Sheathed Single Core Cable | 12 |
| | iii | BYM | PVC Insulated, PVC Sheathed Single & Multi Core Cable | 13–16 |
| | iv | BYFY | PVC Insulated, PVC Sheathed Flat Cable | 17–18 |
| | v | BYFYE | PVC Insulated, PVC Sheathed Flat Cable With Earth Continuity Conductor | 19 |
| | vi | NYY | PVC Insulated, PVC Sheathed Single & Multi Core Cable | 20–24 |
| | vii | NYY-I | PVC Insulated, PVC Sheathed Multi Core Control Cable | 25 |
| | viii | Service Drop Cable | PVC Insulated, Non-Sheathed Duplex/Quaduplex Cable | 26 |
| | ix | Telephone Cable | PE Insulated, PVC Sheathed Telecommunication Cables | 27 |
| | x | Welding Cable | PVC Insulated, PVC Sheathed Single Core Flexible Cable | 28 |
| | xi | NYYF | PVC Insulated, PVC Sheathed single & Two Core Flexible Cable | 29 |
| | xii | Flexible Cable | PVC Insulated, Non – Sheathed Single & Twisted Twin (T/T) Core Flexible Cable | 30 |
| | xiii | Flexible Cable | PVC Insulated, PVC – Sheathed Flat Twin (F/T) Core Flexible Cable | 30 |
| | xiv | Flexible Cable | PVC Insulated, PVC – Sheathed Multi Core Flexible Cable | 31–32 |
| 4 | Hard drawn copper wire & super enameled copper wire (SECW) | | | |
| | i | Special features of Automation SECW | 34 | |
| | ii | Salient parameters of hard drawn copper wire HDBC | 34 | |
| | iii | Salient parameters of super enameled copper wire | 35 | |
| 5 | Technical information | | | |
| | i | Some important points of cables installation | 37 | |
| | ii | Some useful formula often used for current and power calculation | 37 | |
| | iii | Average induction motor and pure resistive load current | 38 | |
| | iv | Comparison between some Physical & Electrical Properties of Copper and Aluminum | 38 | |
| | v | Short circuit loading capacity of cables | 39 | |



1. GENERAL GUIDE TO THE DIFFERENT NOMENCLATURES AND CODE DESIGNATION USED

| Nomenclature | Interpretation |
|--------------|---|
| BDS | Bangladesh Standard |
| BS | British Standard |
| VDE | Union of German Electrical Engineers (Verband Deutscher Elecktrotechniker) |
| N | According to VDE Standard (VDE 0250 & 0271) |
| B | According to British Standard (BS 6004) |
| I | According to British Standard (BS 2004: 1961: Imperial System) |
| Y | Insulation or Sheath of Thermoplastic based on PVC (Polyvinyl Chloride) |
| A | Insulated Single Core Wire |
| M | Sheathed Wire |
| F | a) Flat Cable (VDE 0250, BS 2004 & 6004) b) Galv. Steel Flat Wire Armour (VDE-0271, IEC-60502) |





| Nomenclature | Interpretation |
|--------------|--|
| E | Earth Continuity Conductor. |
| S | Shield of Copper. |
| C | Concentric Neutral Conductor of Copper. |
| R | Galv. Round Steel Wire Armour. |
| G | Helical Galvanize Steel tape. (As per IEC–60502) |
| Gb | Helical Galvanized Steel tape. (As per VDE–0271) |
| I | International Colour Code: Cable possessing a green–yellow identification core |
| re | Conductor of Single Solid Wire of Circular Cross Section |
| rm | Conductor of Multiple Stranded Wires of Circular Cross Section |
| Sm | Conductor of Multiple Stranded Wires of Sector Shaped Cross Section |



Cable Code

As per BDS 900, BS 6004

| | |
|-------|--|
| BYA | PVC insulated non-sheathed Single core Cable. |
| BYFY | PVC insulated & PVC sheathed FLAT Cable. |
| BYFYE | PVC insulated & PVC sheathed FLAT Cable with Earth Continuity Conductor. |
| BYM | PVC insulated & PVC sheathed Cable. |

As per BDS 901, VDE 0271 / 3.69 & VDE 0250 / 3.69

| | |
|--------|--|
| NYY | PVC insulated & PVC sheathed Cable. |
| NYY-I | PVC insulated and PVC sheathed cable having international colour code, i. e., one of the cores being coloured green/yellow. |
| NYFGbY | Cable with PVC insulation, flat steel wire armouring and helical steel taping over common covering of cores and pvc sheath, i. e., flat wire armoured NYY type of cable. |
| NYRGbY | Cable with PVC insulation, round steel wire armouring and helical steel taping over common covering of cores and PVC sheath, i. e., round wire armoured NYY type of cable. |
| NYCY | Cable with PVC insulation, concentric conductor of copper over common covering of cores and PVC sheath, i. e., NYY type of cable having a concentric conductor of copper. The conductor of the half core of a three and half core cable or of the fourth core of a four core cable is arranged concentrically over the common covering of the remaining three cores. Similarly copper screening of screened control cable is arranged concentrically around the cores. |





Cable Code

| | |
|-----------|---|
| NYSY | Cable with PVC insulation, shield of copper over common covering of cores and PVC sheath. The minimum cross sectional area of the copper shield is 16 mm ² |
| NYHSY | Single core cable with PVC insulation, field limiting conducting layers over the conductor and also over the insulation, copper shield and PVC sheath. The minimum cross sectional area of the copper shield is 16 mm ² |
| NYSEY | Multicore cable with PVC insulation, field limiting conducting layers over each individual conductor and over each individual core copper shield also over each individual core and overall PVC sheath. The minimum total cross sectional area of the copper shield of the individual cores, all of which remain in electrical contact with each other, is 16 mm ² . The cable may be said as a multicore NYHSY type of cable. |
| NYSEYFGbY | Multicore cable with PVC insulation, field limiting conducting layers over each individual conductor and core, copper shield also over each individual core, PVC inner sheath over common covering of cores, flat steel wire armouring, helical steel taping and PVC outer sheath, i. e., flat wire armoured NYSEY type of cable. |



2. SOME USEFUL DEFINITIONS

| | |
|-----------------------------|---|
| Voltage designation | The voltage designation indicates the rated voltage U_0/U for which the cables are designed, where " U_0 " is the power frequency voltage between conductor to metallic covering / Earth and " U " is the power frequency voltage between conductors. |
| Service Voltage | It is the voltage which locally exists between the line conductors of a power installation (or between conductor and earth) in undisturbed operation at a given place and at a given time. |
| Permissible Service Voltage | It is the maximum permissible voltage with which the cable can be used in continuous undisturbed operation. |
| Nominal value | It is the value by which a quantity is designated which must be maintained within the tolerance as laid down in corresponding standard. |
| Approximate value | It is the value which is neither guaranteed nor checked, but it should lie within commercially accepted tolerances or tolerances governed by the method of manufacture. Approximate values may, for instance, be used as a basis for the computation of dimensions. |



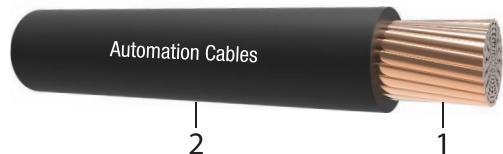
PVC INSULATED CABLES



AUTOMATION CABLES
FOR SECURED POWER NETWORK

3. APPLICATION, CONSTRUCTION & DIFFERENT PARAMETERS OF CABLES

Application: Suitable for surface mounted or concealed steel conduits or trunking. Also suitable for field protected installation in and appliance up to 1000V a.c or upto 750V to earth d.c.



BYA-FR

450/750V
SINGLE CORE
Domestic Cable
Made as per
BDS 900 & BS 6004

Construction: 1. Annealed Copper 2. PVC Insulation

Table: 01

| PHYSICAL DATA | | | | | | ELECTRICAL DATA | | | |
|----------------------------|--------------------------------------|--------------------------|--|------------------|----------------|----------------------------------|--|--|--|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Overall diameter | | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | Current rating at 35°C in air |
| | | | | Lower limit | Upper limit | | | | |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 1x1.0 | 1/1.13 | re | 0.7 | 2.5 | 3.0 | 16 | 18.1 | 13 | 16 |
| 1x1.0 | 3/0.65 | rm | 0.7 | 2.5 | 3.0 | 17 | 18.1 | 13 | 16 |
| 1x1.3 | 3/0.74 | rm | 0.7 | 2.6 | 3.2 | 20 | 14.03 | 15 | 19 |
| 1x1.5 | 1/1.38 | re | 0.7 | 2.6 | 3.2 | 22 | 12.1 | 16 | 20 |
| 1x1.5 | 7/0.52 | rm | 0.7 | 2.7 | 3.3 | 23 | 12.1 | 16 | 20 |
| 1x1.5 | 3/0.80 | rm | 0.7 | 2.7 | 3.3 | 23 | 12.1 | 16 | 20 |
| 1x2.0 | 3/0.91 | rm | 0.8 | 3.1 | 3.8 | 30 | 9.11 | 20 | 25 |
| 1x2.5 | 1/1.78 | re | 0.8 | 3.2 | 3.9 | 32 | 7.41 | 22 | 28 |
| 1x2.5 | 7/0.67 | rm | 0.8 | 3.3 | 4.0 | 33 | 7.41 | 22 | 28 |
| 1x3.0 | 7/0.74 | rm | 0.8 | 3.5 | 4.3 | 40 | 5.99 | 26 | 31 |
| 1x4.0 | 7/0.85 | rm | 0.8 | 3.8 | 4.6 | 51 | 4.61 | 30 | 37 |
| 1x4.5 | 7/0.91 | rm | 0.8 | 3.9 | 4.7 | 56 | 3.89 | 32 | 39 |
| 1x6.0 | 7/1.04 | rm | 0.8 | 4.3 | 5.2 | 71 | 3.08 | 38 | 47 |
| 1x7.0 | 7/1.12 | rm | 1.0 | 4.5 | 5.8 | 85 | 2.61 | 42 | 51 |
| 1x9.5 | 7/1.32 | rm | 1.0 | 5.4 | 6.5 | 113 | 1.86 | 50 | 61 |
| 1x10 | 7/1.35 | rm | 1.0 | 5.6 | 6.7 | 117 | 1.83 | 52 | 63 |
| 1x14.5 | 7/1.63 | rm | 1.0 | 6.2 | 7.5 | 164 | 1.23 | 65 | 79 |
| 1x16 | 7/1.70 | rm | 1.0 | 6.4 | 7.8 | 179 | 1.15 | 70 | 85 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK





BYA

**450/750V
SINGLE CORE
LT Power Cable
Made as per
BDS 900 & BS: 6004**

Application: Suitable for surface mounted or concealed steel conduits or trunking. Also suitable for field protected installation in and appliance up to 1000V a.c or upto 750V to earth d.c.



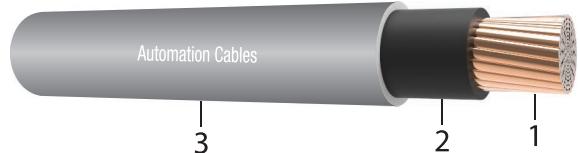
Construction: 1. Annealed Copper 2. PVC Insulation.

Table: 02

| PHYSICAL DATA | | | | | | ELECTRICAL DATA | | | |
|----------------------------|--------------------------------------|--------------------------|--|------------------|----------------|----------------------------------|--|--|--|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Overall diameter | | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | Current rating at 35°C in air |
| | | | | Lower limit | Upper limit | | | | |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 1x25 | 7/2.14 | rm | 1.2 | 8.1 | 9.7 | 276 | 0.727 | 91 | 110 |
| 1x35 | min.6 | rm | 1.2 | 9.0 | 10.9 | 373 | 0.524 | 112 | 136 |
| 1x50 | min.6 | rm | 1.4 | 10.8 | 12.8 | 532 | 0.387 | 136 | 164 |
| 1x70 | min.12 | rm | 1.4 | 12.1 | 14.6 | 732 | 0.268 | 173 | 207 |
| 1x95 | min.15 | rm | 1.6 | 14.1 | 17.1 | 985 | 0.193 | 216 | 253 |
| 1x120 | min.18/15 | rm | 1.6 | 15.6 | 18.8 | 1227 | 0.153 | 244 | 291 |
| 1x150 | min.18/15 | rm | 1.8 | 17.3 | 20.9 | 1535 | 0.124 | — | 333 |
| 1x185 | min.30 | rm | 2.0 | 19.3 | 23.3 | 1891 | 0.0991 | — | 381 |
| 1x240 | min.34/30 | rm | 2.2 | 22.0 | 26.6 | 2458 | 0.0754 | — | 452 |
| 1x300 | min.34/30 | rm | 2.4 | 24.5 | 29.6 | 3055 | 0.0601 | — | 526 |
| 1x400 | min.53 | rm | 2.6 | 27.5 | 33.2 | 4078 | 0.047 | — | 639 |
| 1x500 | min.53 | rm | 2.8 | 30.5 | 36.9 | 5048 | 0.0366 | — | 752 |
| 1x630 | min.53 | rm | 2.8 | 34.0 | 41.1 | 6363 | 0.0283 | — | 855 |



Application: Suitable for fixed installations in dry or damp premises clipped direct to a surface or on a cable tray unenclosed and also for use in non metallic conduit (PVC).



BYM

300/500 V
SINGLE CORE
Made as per
BDS 900 & BS: 6004

Construction: 1. Annealed Copper 2. PVC Insulation 3. Gray PVC outer Sheath

Table: 03

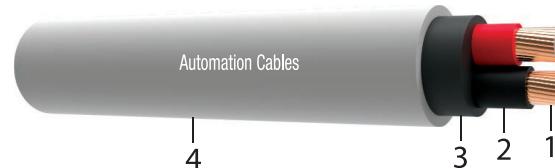
| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | | |
|----------------------------|--------------------------------------|--------------------------|--|--------------------------------------|------------------|----------------|----------------------------------|--|--|------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter | | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | |
| | | | | | Lower limit | Upper limit | | | | |
| Core x mm ² | nos./mm | — | mm | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 1x1.0 | 1/1.13 | re | 0.6 | 0.8 | 3.8 | 4.5 | 25 | 18.1 | 13 | 16 |
| 1x1.0 | 3/0.65 | rm | 0.6 | 0.8 | 3.8 | 4.5 | 26 | 18.1 | 13 | 16 |
| 1x1.3 | 3/0.74 | rm | 0.7 | 0.8 | 4.2 | 4.9 | 34 | 14.03 | 15 | 19 |
| 1x1.5 | 1/1.38 | re | 0.7 | 0.8 | 4.2 | 4.9 | 32 | 12.1 | 16 | 20 |
| 1x1.5 | 7/0.52 | rm | 0.7 | 0.8 | 4.2 | 4.9 | 33 | 12.1 | 16 | 20 |
| 1x1.5 | 3/0.80 | rm | 0.7 | 0.8 | 4.2 | 4.9 | 33 | 12.1 | 16 | 20 |
| 1x2.0 | 3/0.91 | rm | 0.7 | 0.8 | 4.6 | 5.4 | 44 | 9.11 | 20 | 25 |
| 1x2.5 | 1/1.78 | re | 0.8 | 0.8 | 4.8 | 5.8 | 45 | 7.41 | 22 | 28 |
| 1x2.5 | 7/0.67 | rm | 0.8 | 0.8 | 4.8 | 5.8 | 46 | 7.41 | 22 | 28 |
| 1x3.0 | 7/0.74 | rm | 0.8 | 0.8 | 5.1 | 6.1 | 60 | 5.99 | 26 | 31 |
| 1x4.0 | 7/0.85 | rm | 0.8 | 0.9 | 5.4 | 6.8 | 73 | 4.61 | 30 | 37 |
| 1x4.5 | 7/0.91 | rm | 0.8 | 0.9 | 5.6 | 7.0 | 81 | 3.89 | 32 | 39 |
| 1x6.0 | 7/1.04 | rm | 0.8 | 0.9 | 6.0 | 7.4 | 96 | 3.08 | 38 | 47 |
| 1x7.0 | 7/1.12 | rm | 0.8 | 0.9 | 6.5 | 7.8 | 107 | 2.61 | 42 | 51 |
| 1x9.5 | 7/1.32 | rm | 1.0 | 0.9 | 7.0 | 8.7 | 145 | 1.86 | 50 | 61 |
| 1x10 | 7/1.35 | rm | 1.0 | 0.9 | 7.2 | 8.8 | 147 | 1.83 | 52 | 63 |
| 1x14.5 | 7/1.63 | rm | 1.0 | 1.0 | 8.0 | 10.0 | 206 | 1.23 | 65 | 79 |
| 1x16 | 7/1.70 | rm | 1.0 | 1.0 | 8.40 | 10.5 | 218 | 1.15 | 70 | 85 |
| 1x25 | 7/2.14 | rm | 1.2 | 1.1 | 10.0 | 12.5 | 328 | 0.727 | 91 | 110 |
| 1x35 | 19/1.53 | rm | 1.2 | 1.1 | 11.0 | 13.5 | 432 | 0.524 | 112 | 136 |





BYM
300/500V
TWIN CORE
Made as per
BDS 900 & BS 6004

Application: Suitable for fixed installations in dry or damp premises clipped direct to a surface or on a cable tray unenclosed and also for use in non metallic conduit (PVC).



Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC Inner Sheath 4. Gray PVC outer Sheath

Table: 04

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | | |
|----------------------------|--------------------------------------|--------------------------|--|--------------------------------------|------------------|----------------|----------------------------------|--|--|--|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter | | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | Current rating at 35°C in air |
| | | | | | Lower limit | Upper limit | | | | |
| Core x mm ² | nos./mm | — | mm | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 2x1.0 | 1/1.13 | re | 0.6 | 1.2 | 7.6 | 8.8 | 93 | 18.1 | 13 | 15 |
| 2x1.0 | 3/0.65 | rm | 0.6 | 1.2 | 7.6 | 8.8 | 102 | 18.1 | 13 | 15 |
| 2x1.5 | 1/1.38 | re | 0.7 | 1.2 | 8.4 | 10 | 119 | 12.1 | 16 | 18 |
| 2x1.5 | 7/0.52 | rm | 0.7 | 1.2 | 9.0 | 10.2 | 121 | 12.1 | 16 | 18 |
| 2x1.5 | 3/0.80 | rm | 0.7 | 1.2 | 9.0 | 10.2 | 121 | 12.1 | 16 | 18 |
| 2x2.5 | 1/1.78 | re | 0.8 | 1.2 | 9.6 | 11.5 | 165 | 7.41 | 22 | 26 |
| 2x2.5 | 7/0.67 | rm | 0.8 | 1.2 | 10.4 | 11.8 | 167 | 7.41 | 22 | 26 |
| 2x4 | 7/0.85 | rm | 0.8 | 1.2 | 10.5 | 12.5 | 228 | 4.61 | 30 | 33 |
| 2x6 | 7/1.04 | rm | 0.8 | 1.2 | 11.5 | 14.0 | 294 | 3.08 | 37 | 43 |
| 2x10 | 7/1.35 | rm | 1.0 | 1.4 | 15.0 | 17.5 | 485 | 1.83 | 50 | 60 |
| 2x16 | 7/1.70 | rm | 1.0 | 1.4 | 16.5 | 20.0 | 673 | 1.15 | 66 | 80 |
| 2x25 | 7/2.14 | rm | 1.2 | 1.4 | 20.5 | 24.0 | 1004 | 0.727 | 75 | 88 |
| 2x35 | 19/1.53 | rm | 1.2 | 1.6 | 23.0 | 27.5 | 1347 | 0.524 | 92 | 108 |

Application: Suitable for fixed installations in dry or damp premises clipped direct to a surface or on a cable tray unenclosed and also for use in non metallic conduit (PVC).



BYM
300/500V
THREE CORE
Made as per
BDS 900 & BS 6004

Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC Inner Sheath 4. Gray PVC outer Sheath.

Table: 05

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | | |
|------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|------------------|-------------|-------------------------|---|-----------------------------------|------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter | | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | |
| | | | | | Lower limit | Upper limit | | | | |
| Core x mm ² | nos./mm | — | mm | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 3x1.0 | 1/1.13 | re | 0.6 | 1.2 | 7.8 | 9.2 | 106 | 18.1 | 11 | 12 |
| 3x1.0 | 3/0.65 | rm | 0.7 | 1.2 | 7.8 | 9.2 | 115 | 18.1 | 11 | 12 |
| 3x1.5 | 1/1.38 | re | 0.7 | 1.2 | 8.8 | 10.5 | 139 | 12.1 | 15 | 16 |
| 3x1.5 | 7/0.52 | rm | 0.7 | 1.2 | 9.2 | 10.8 | 142 | 12.1 | 15 | 16 |
| 3x1.5 | 3/0.80 | rm | 0.8 | 1.2 | 9.2 | 10.8 | 142 | 12.1 | 15 | 16 |
| 3x2.5 | 1/1.78 | re | 0.8 | 1.2 | 10.0 | 12.0 | 195 | 7.41 | 20 | 22 |
| 3x2.5 | 7/0.67 | rm | 0.8 | 1.2 | 10.5 | 12.5 | 198 | 7.41 | 20 | 22 |
| 3x4 | 7/0.85 | rm | 0.8 | 1.2 | 11.0 | 13.0 | 268 | 4.61 | 27 | 30 |
| 3x6 | 7/1.04 | rm | 0.8 | 1.4 | 12.5 | 15.5 | 386 | 3.08 | 33 | 37 |
| 3x10 | 7/1.35 | rm | 1.0 | 1.4 | 15.5 | 19.0 | 590 | 1.83 | 46 | 51 |
| 3x16 | 7/1.70 | rm | 1.0 | 1.4 | 18.0 | 21.5 | 856 | 1.15 | 58 | 67 |
| 3x25 | 7/2.14 | rm | 1.2 | 1.6 | 22.0 | 26.0 | 1272 | 0.727 | 66 | 77 |
| 3x35 | 19/1.53 | rm | 1.2 | 1.6 | 24.5 | 29.0 | 1685 | 0.524 | 81 | 90 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK

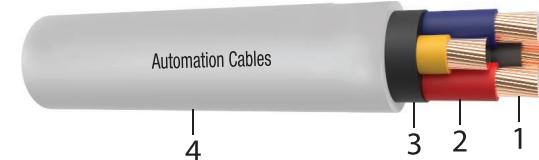




AUTOMATION CABLES
FOR SECURED POWER NETWORK

| BYM |
|---|
| 300/500 V FOUR CORE BDS 900 & BS: 6004 |

Application: Suitable for fixed installations in dry or damp premises clipped direct to a surface or on a cable tray unenclosed and also for use in non metallic conduit (PVC).

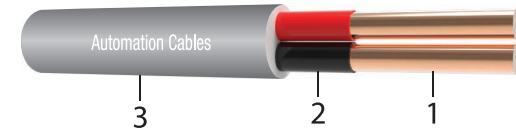


Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC Inner Sheath 4. Gray PVC outer Sheath

Table: 06

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | | |
|----------------------------|--------------------------------------|--------------------------|--|--------------------------------------|------------------|----------------|----------------------------------|--|--|--|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter | | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | Current rating at 35°C in air |
| | | | | | Lower limit | Upper limit | | | | |
| Core x mm ² | nos./mm | — | mm | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 4x1.0 | 1/1.13 | re | 0.6 | 1.2 | 8.4 | 9.8 | 124 | 18.1 | 11 | 12 |
| 4x1.0 | 3/0.65 | rm | 0.6 | 1.2 | 8.4 | 9.8 | 151 | 18.1 | 11 | 12 |
| 4x1.5 | 1/1.38 | re | 0.7 | 1.2 | 9.6 | 11.5 | 164 | 12.1 | 15 | 16 |
| 4x1.5 | 7/0.52 | rm | 0.7 | 1.2 | 10.0 | 12.0 | 168 | 12.1 | 15 | 16 |
| 4x1.5 | 3/0.80 | rm | 0.7 | 1.2 | 10.0 | 12.0 | 168 | 12.1 | 15 | 16 |
| 4x2.5 | 1/1.78 | re | 0.8 | 1.2 | 11.0 | 13.0 | 224 | 7.41 | 20 | 22 |
| 4x2.5 | 7/0.67 | rm | 0.8 | 1.2 | 11.5 | 13.5 | 228 | 7.41 | 20 | 22 |
| 4x4 | 7/0.85 | rm | 0.8 | 1.4 | 12.0 | 14.5 | 342 | 4.61 | 27 | 30 |
| 4x6 | 7/1.04 | rm | 0.8 | 1.4 | 14.0 | 17.0 | 464 | 3.08 | 33 | 37 |
| 4x10 | 7/1.35 | rm | 1.0 | 1.4 | 17.0 | 20.5 | 719 | 1.83 | 46 | 51 |
| 4x16 | 7/1.70 | rm | 1.0 | 1.4 | 20.0 | 23.5 | 1051 | 1.15 | 58 | 67 |
| 4x25 | 7/2.14 | rm | 1.2 | 1.6 | 24.5 | 28.5 | 1600 | 0.727 | 66 | 77 |
| 4x35 | 19/1.53 | rm | 1.2 | 1.6 | 27.0 | 32.0 | 2085 | 0.524 | 81 | 90 |

Application: Suitable for fixed installations in dry or damp premises clipped direct to a surface or on a cable tray unenclosed and also for use in non metallic conduit (PVC).



BYFY

300/500 V
TWIN CORE
Made as per
BDS 900 & BS 6004

Construction: 1. Annealed Copper 2. PVC Insulation & Cores Laid in Flat Form, 3. Gray PVC outer Sheath.

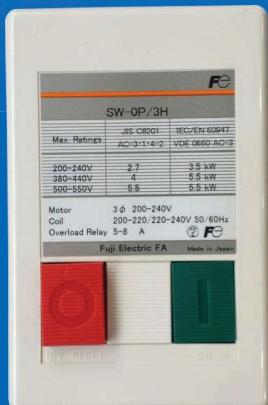
Table: 07

| PHYSICAL DATA | | | | | | ELECTRICAL DATA | | | |
|------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|------------------------|-------------------------|---|-----------------------------------|-------------------------------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Approx. Cable diameter | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 2x1.0 | 1/1.13 | re | 0.6 | 0.9 | 7.4x4.7 | 53 | 18.1 | 13 | 15 |
| 2x1.0 | 3/0.65 | rm | 0.6 | 0.9 | 7.6x4.8 | 58 | 18.1 | 13 | 15 |
| 2x1.3 | 3/0.74 | rm | 0.7 | 0.9 | 8.3x5.3 | 69 | 14.03 | 15 | 17 |
| 2x1.5 | 1/1.38 | re | 0.7 | 0.9 | 8.4x5.4 | 65 | 12.10 | 16 | 18 |
| 2x1.5 | 7/0.52 | rm | 0.7 | 0.9 | 8.4x5.4 | 67 | 12.10 | 16 | 18 |
| 2x1.5 | 3/0.80 | rm | 0.7 | 0.9 | 8.4x5.4 | 67 | 12.10 | 16 | 18 |
| 2x2.0 | 3/0.91 | rm | 0.7 | 0.9 | 9.4x5.8 | 92 | 9.11 | 20 | 23 |
| 2x2.5 | 1/1.78 | re | 0.8 | 1.0 | 9.8x6.2 | 98 | 7.41 | 22 | 26 |
| 2x2.5 | 7/0.67 | rm | 0.8 | 1.0 | 9.8x6.2 | 99 | 7.41 | 22 | 26 |
| 2x3.0 | 7/0.74 | rm | 0.8 | 1.0 | 11.2x6.7 | 127 | 5.99 | 24 | 28 |
| 2x4.0 | 7/0.85 | rm | 0.8 | 1.0 | 11.5x7.2 | 152 | 4.61 | 30 | 33 |
| 2x4.5 | 7/0.91 | rm | 0.8 | 1.0 | 11.8x7.5 | 165 | 3.89 | 32 | 38 |
| 2x6.0 | 7/1.04 | rm | 0.8 | 1.1 | 13.0x8.0 | 205 | 3.08 | 37 | 43 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK





Dol Starter

BYFY

300/500 V
THREE CORE
Made as per
BDS 900 & BS 6004

Application: Suitable for fixed installations in dry or damp premises clipped direct to a surface or on a cable tray unenclosed and also for use in non metallic conduit (PVC).



Construction: 1. Annealed Copper 2. PVC Insulation & Cores Laid in Flat Form 3. Gray PVC outer Sheath.

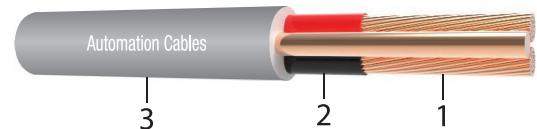
Table: 08

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | |
|------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|------------------------|-------------------------|---|-----------------------------------|-------------------------------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Approx. Cable diameter | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in conduit | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 3x1.0 | 1/1.13 | re | 0.6 | 0.9 | 9.8x4.7 | 76 | 18.1 | 11 | 12 |
| 3x1.0 | 3/0.65 | rm | 0.6 | 0.9 | 10.4x4.8 | 87 | 18.1 | 11 | 12 |
| 3x1.5 | 1/1.38 | re | 0.7 | 0.9 | 11.5x5.4 | 77 | 12.1 | 15 | 16 |
| 3x1.5 | 7/0.52 | rm | 0.7 | 0.9 | 11.5x5.4 | 96 | 12.1 | 15 | 16 |
| 3x1.5 | 3/0.80 | rm | 0.7 | 0.9 | 11.5x5.4 | 96 | 12.1 | 15 | 16 |
| 3x2.5 | 1/1.78 | re | 0.8 | 0.9 | 13.5x6.2 | 97 | 7.41 | 20 | 22 |
| 3x2.5 | 7/0.67 | rm | 0.8 | 1.0 | 13.5x6.2 | 145 | 7.41 | 20 | 22 |
| 3x4 | 7/0.85 | rm | 0.8 | 1.1 | 16.5x7.4 | 229 | 4.61 | 33 | 30 |
| 3x6 | 7/1.04 | rm | 0.8 | 1.1 | 18.0x8.0 | 301 | 3.08 | 37 | 37 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK

Application: Suitable for fixed installations in dry or damp premises and for installation, on boards and in channels or embedded in plaster.



BYFYE

300/500V
TWO CORE
Made as per
BDS 900 & BS 6004

Construction: 1. Annealed Copper 2. PVC Insulation & Cores Laid in Flat Form With ECC 3. Gray PVC outer Sheath.

Table: 09

| Nominal Cross Sectional Area of conductor | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Max overall diamentions | No. & nominal diameter of wire in ECC | Max. DC resistance of conductor at 20°C | Approx. weight of Cable | Current rating | |
|---|--------------------------------|--------------------|---------------------------------|-----------------------------|-------------------------|---------------------------------------|---|-------------------------|-----------------------------|--|
| | | | | | | | | | Enclosed in conduit at 35°C | Clipped to surface or cable tray at 35°C |
| Core x mm ² | nos./mm | — | mm | mm | mm | no/mm | ohm/km | kg/km | amps | amps |
| 2x1.0 | 1/1.13 | re | 0.6 | 0.9 | 9.2x5.0 | 1/1.13 | 18.1 | 68 | 13 | 15 |
| 2x1.5 | 1/1.38 | re | 0.6 | 0.9 | 10.2x5.4 | 1/1.13 | 12.1 | 81 | 16 | 18 |
| 2x2.5 | 1/1.78 | re | 0.7 | 1.0 | 12.0x6.4 | 1/1.13 | 7.41 | 114 | 22 | 26 |
| 2x4.0 | 7/0.85 | rm | 0.8 | 1.0 | 13.5x7.2 | 1/1.38 | 4.61 | 177 | 30 | 33 |
| 2x6.0 | 7/1.04 | rm | 0.8 | 1.1 | 15.5x8.0 | 1/1.78 | 3.08 | 244 | 37 | 43 |



Super Timer



Overload Relay

| |
|--------------------|
| NYY |
| 600/1000 V |
| SINGLE CORE |
| Made as per |
| VDE 0271 |

Application: Suitable for indoors, outdoors, underground and in water for continuous permissible service voltage of 720/1200 Volts.



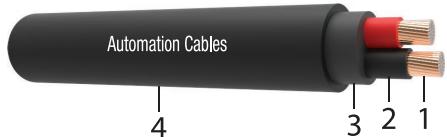
Construction: 1. Annealed Copper 2. PVC Insulation 3. Black PVC outer Sheath.

Table: 10

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | |
|----------------------------|--------------------------------------|--------------------------|--|--------------------------------------|----------------------------------|----------------------------------|--|---|--|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter (approx.) | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 30°C in Ground | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 1x1.5 | 1/1.38 | re | 0.8 | 1.8 | 6.6 | 55 | 12.1 | 27 | 22 |
| 1x1.5 | 7/0.52 | rm | 0.8 | 1.8 | 6.8 | 58 | 12.1 | 27 | 22 |
| 1x2.5 | 1/1.78 | re | 0.8 | 1.8 | 7.2 | 70 | 7.41 | 36 | 30 |
| 1x2.5 | 7/0.68 | rm | 0.8 | 1.8 | 7.4 | 75 | 7.41 | 36 | 30 |
| 1x4 | 7/0.85 | rm | 1.0 | 1.8 | 8.2 | 106 | 4.61 | 47 | 39 |
| 1x6 | 7/1.04 | rm | 1.0 | 1.8 | 8.7 | 132 | 3.08 | 59 | 50 |
| 1x10 | 7/1.35 | rm | 1.0 | 1.8 | 9.7 | 182 | 1.83 | 78 | 69 |
| 1x16 | 7/1.70 | rm | 1.0 | 1.8 | 10.7 | 252 | 1.15 | 100 | 94 |
| 1x25 | 7/2.14 | rm | 1.2 | 1.8 | 12.4 | 363 | 0.727 | 130 | 125 |
| 1x35 | min.6 | rm | 1.2 | 1.8 | 13.7 | 470 | 0.524 | 155 | 160 |
| 1x50 | min.6 | rm | 1.4 | 1.8 | 15.6 | 645 | 0.387 | 185 | 195 |
| 1x70 | min.12 | rm | 1.4 | 1.8 | 17.3 | 858 | 0.268 | 225 | 245 |
| 1x95 | min.15 | rm | 1.6 | 1.8 | 19.4 | 1129 | 0.193 | 270 | 300 |
| 1X120 | min.18/15 | rm | 1.6 | 1.8 | 21 | 1384 | 0.153 | 310 | 350 |
| 1x150 | min.18/15 | rm | 1.8 | 1.8 | 23.1 | 1709 | 0.124 | 350 | 405 |
| 1x185 | min.30 | rm | 2.0 | 2.0 | 25.6 | 2097 | 0.0991 | 390 | 460 |
| 1x240 | min.34/30 | rm | 2.2 | 2.0 | 28.6 | 2708 | 0.0754 | 450 | 555 |
| 1x300 | min.34/30 | rm | 2.4 | 2.0 | 31.3 | 3405 | 0.0601 | 515 | 640 |
| 1x400 | min.53 | rm | 2.6 | 2.2 | 35.3 | 4408 | 0.047 | 585 | 770 |
| 1x500 | min.53 | rm | 2.8 | 2.2 | 38.0 | 5436 | 0.0366 | 680 | 900 |
| 1x630 | min.53 | rm | 2.8 | 2.2 | 42.0 | 6780 | 0.0283 | 800 | 1030 |
| 1x800 | min.53 | rm | 2.8 | 2.4 | 46.2 | 8510 | 0.0221 | 945 | 1160 |
| 1X1000 | min.53 | rm | 3.0 | 2.5 | 51.1 | 10530 | 0.0176 | 1095 | 1310 |



Application: Suitable for indoors, outdoors, underground and in water for continuous permissible service voltage of 720/1200 Volts.



NYY

600/1000 V
TWO CORE
Made as per
VDE-0271 &
IEC-60502-1

Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC inner Sheath 4 Black PVC outer Sheath.

Table: 11

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | |
|------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|----------------------------|-------------------------|---|----------------------------------|-------------------------------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter (approx.) | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 30°C in Ground | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 2x1.5 | 1/1.38 | re | 0.8 | 1.8 | 11.0 | 165 | 12.1 | 25 | 19 |
| 2x1.5 | 7/0.52 | rm | 0.8 | 1.8 | 11.2 | 170 | 12.1 | 25 | 19 |
| 2x2.5 | 1/1.78 | re | 0.8 | 1.8 | 12.4 | 205 | 7.41 | 34 | 27 |
| 2x2.5 | 7/0.67 | rm | 0.8 | 1.8 | 12.8 | 215 | 7.41 | 34 | 27 |
| 2x4 | 7/0.85 | rm | 1.0 | 1.8 | 14.5 | 305 | 4.61 | 44 | 35 |
| 2x6 | 7/1.04 | rm | 1.0 | 1.8 | 15.6 | 375 | 3.08 | 55 | 45 |
| 2x10 | 7/1.35 | rm | 1.0 | 1.8 | 17.5 | 509 | 1.83 | 74 | 62 |
| 2x16 | 7/1.70 | rm | 1.0 | 1.8 | 19.5 | 691 | 1.15 | 97 | 84 |
| 2x25 | 7/2.14 | rm | 1.2 | 1.8 | 23.5 | 1044 | 0.727 | 125 | 110 |
| 2x35 | 19/1.53 | rm | 1.2 | 1.8 | 26.0 | 1330 | 0.524 | 150 | 140 |



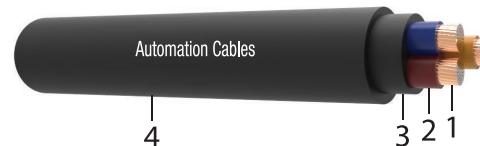
AUTOMATION CABLES
FOR SECURED POWER NETWORK





| NYY | |
|---------------|--|
| 600/1000V | |
| THREE CORE | |
| Made as per | |
| VDE-0271 | |
| & IEC-60502-1 | |

Application: Suitable for indoors, outdoors, underground and in water for continuous permissible service voltage of 720/1200 Volts.



Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC inner Sheath 4. Black PVC outer Sheath.

Table: 12

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | |
|----------------------------|--------------------------------------|--------------------------|--|--------------------------------------|------------------------------|----------------------------------|--|---|--|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Approx. cable diameter | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 30°C in Ground | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 3x1.5 | 1/1.38 | re | 0.8 | 1.8 | 11.5 | 195 | 12.1 | 22.0 | 16 |
| 3x1.5 | 7/0.52 | rm | 0.8 | 1.8 | 11.8 | 200 | 12.1 | 22.0 | 16 |
| 3x2.5 | 1/1.78 | re | 0.8 | 1.8 | 12.7 | 250 | 7.41 | 30.0 | 23 |
| 3x2.5 | 7/0.67 | rm | 0.8 | 1.8 | 13.2 | 260 | 7.41 | 30.0 | 23 |
| 3x4 | 7/0.85 | rm | 1.0 | 1.8 | 15.0 | 360 | 4.61 | 38 | 32 |
| 3x6 | 7/1.04 | rm | 1.0 | 1.8 | 16.4 | 460 | 3.08 | 48 | 41 |
| 3x10 | 7/1.35 | rm | 1.0 | 1.8 | 18.5 | 625 | 1.83 | 64 | 56 |
| 3x16 | 7/1.70 | rm | 1.0 | 1.8 | 21.0 | 920 | 1.15 | 83 | 75 |
| 3x25 | 7/2.14 | rm | 1.2 | 1.8 | 25.0 | 1320 | 0.727 | 110 | 98 |
| 3x35 | min.6 | sm | 1.2 | 1.8 | 24.2 | 1400 | 0.524 | 130 | 120 |
| 3x50 | min.6 | sm | 1.4 | 1.8 | 25.9 | 1815 | 0.387 | 155 | 150 |
| 3x70 | min.12 | sm | 1.4 | 2.0 | 29.2 | 2444 | 0.268 | 190 | 190 |
| 3x95 | min.15 | sm | 1.6 | 2.1 | 33.4 | 3350 | 0.193 | 225 | 230 |
| 3x120 | min.18/15 | sm | 1.6 | 2.2 | 36.3 | 4110 | 0.153 | 260 | 270 |
| 3x150 | min.18/15 | sm | 1.8 | 2.3 | 39.5 | 5100 | 0.124 | 295 | 305 |
| 3x185 | min.30 | sm | 2.0 | 2.5 | 43.5 | 6260 | 0.0991 | 330 | 350 |
| 3x240 | min.34/30 | sm | 2.2 | 2.7 | 48.8 | 7900 | 0.0754 | 385 | 410 |
| 3x300 | min.34/30 | sm | 2.4 | 2.9 | 54.1 | 10000 | 0.0601 | 425 | 470 |



Application: Suitable for indoors, outdoors, underground and in water for continuous permissible service voltage of 720/1200 Volts.



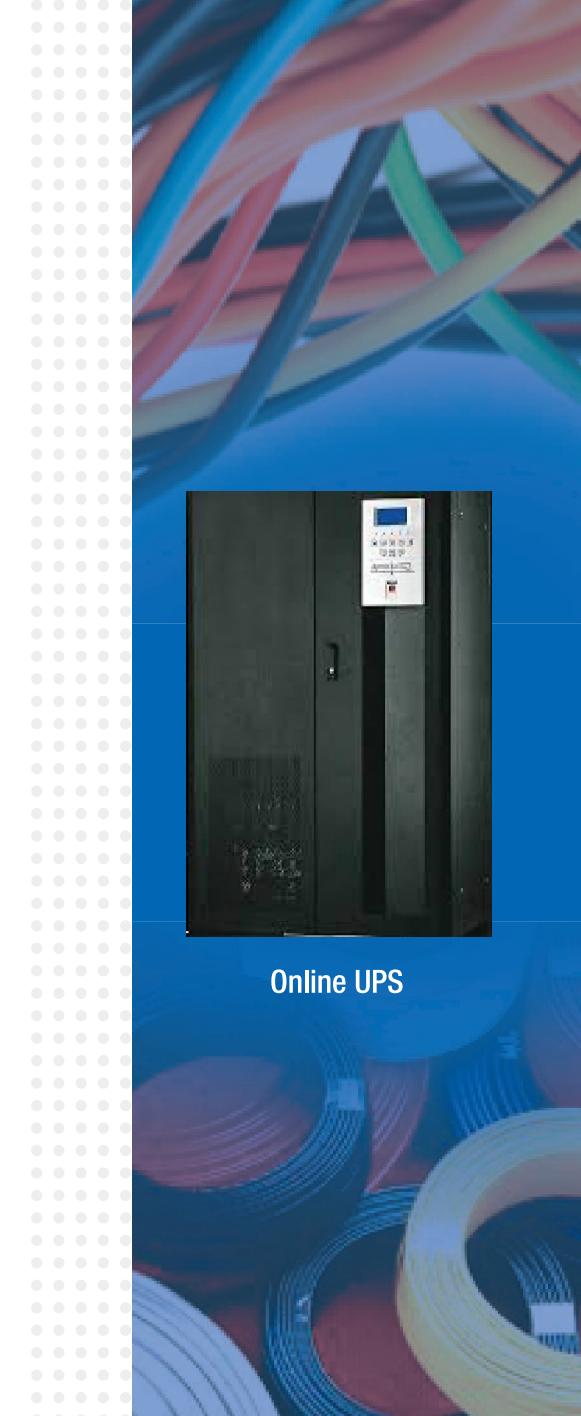
NYY

**600/1000 V
THREE & HALF CORE
Made as per
VDE-0271
& IEC-60502-1**

Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC inner Sheath 4. Black PVC outer Sheath.

Table: 13

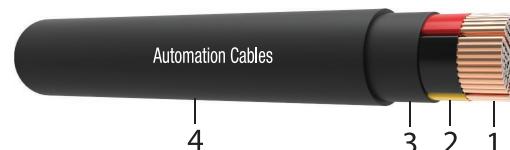
| PHYSICAL DATA | | | | | | ELECTRICAL DATA | | | |
|------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|----------------------------|-------------------------|---|----------------------------------|-------------------------------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter (approx.) | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 30°C in Ground | Current rating at 35°C in air |
| Core x mm ² | nos. | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 3x25+16 | min.6 | rm/rm | 1.2 | 1.8 | 27.0 | 1400 | 0.727/1.15 | 110 | 98 |
| | min.6 | sm/rm | 1.2 | 1.8 | 26.2 | 1580 | 0.524/1.15 | 130 | 120 |
| 3x35+16 | min.6 | sm/rm | 1.2 | 1.8 | 28.5 | 2180 | 0.387/0.727 | 155 | 150 |
| | min.6 | sm/rm | 1.4 | 1.9 | 32.5 | 2910 | 0.268/0.524 | 190 | 190 |
| 3x50+25 | min.6 | sm/rm | 1.4 | 1.9 | 38.0 | 3950 | 0.193/0.387 | 225 | 230 |
| | min.6 | sm/rm | 1.6 | 2.2 | 40.8 | 5050 | 0.153/0.268 | 260 | 270 |
| 3x70+35 | min.12 | sm/rm | 1.4 | 2.0 | 45.0 | 6020 | 0.124/0.268 | 295 | 305 |
| | min.6 | sm/rm | 1.8 | 2.4 | 50.5 | 7450 | 0.0991/0.193 | 330 | 350 |
| 3x95+50 | min.15 | sm/rm | 1.6 | 2.2 | 56.0 | 9650 | 0.0754/0.153 | 385 | 410 |
| | min.6 | sm/rm | 2.2 | 2.8 | 63.0 | 12100 | 0.0601/0.124 | 425 | 470 |
| 3x120+70 | min.18/15 | sm/rm | 1.6 | 2.3 | 63.0 | 14000 | 0.0491/0.098 | 470 | 520 |
| | min.12 | sm/rm | 1.8 | 2.4 | 68.0 | 17500 | 0.0374/0.075 | 520 | 580 |
| 3x150+70 | min.18/15 | sm/rm | 1.8 | 2.4 | 73.0 | 21000 | 0.0291/0.058 | 570 | 640 |
| | min.12 | sm/rm | 2.0 | 2.6 | 78.0 | 26500 | 0.0224/0.044 | 620 | 700 |
| 3x185+95 | min.30 | sm/rm | 2.0 | 2.6 | 83.0 | 33000 | 0.0181/0.036 | 670 | 750 |
| | min.15 | sm/rm | 2.2 | 2.8 | 88.0 | 40500 | 0.0143/0.028 | 720 | 800 |
| 3x240+20 | min.34/30 | sm/rm | 2.2 | 2.8 | 93.0 | 50000 | 0.0121/0.024 | 770 | 850 |
| | min.18/15 | sm/rm | 2.4 | 3.0 | 98.0 | 60000 | 0.0091/0.018 | 820 | 900 |
| 3x300+150 | min.34/30 | sm/rm | 2.4 | 3.0 | 103.0 | 70000 | 0.0075/0.015 | 870 | 950 |
| | min.18/15 | sm/rm | 2.6 | 3.2 | 108.0 | 80000 | 0.0061/0.012 | 920 | 1000 |





| NYY |
|---|
| 720/1200 V FOUR CORE Made as per VDE-0271 & IEC-60502-1 |

Application: Suitable for indoors, outdoors, underground and in water for continuous permissible service voltage of 720/1200 Volts.



Construction: 1. Annealed Copper 2. PVC Insulation 3. PVC inner Sheath 4. Black PVC outer Sheath.

Table: 14

| PHYSICAL DATA | | | | | | | ELECTRICAL DATA | | |
|------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|------------------------|-------------------------|---|----------------------------------|-------------------------------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Approx. cable diameter | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 30°C in Ground | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | ohm/km | amps | amps |
| 4x1.5 | 1/1.38 | re | 0.8 | 1.8 | 12.5 | 230 | 12.1 | 22 | 16 |
| 4x1.5 | 7/0.52 | rm | 0.8 | 1.8 | 13.0 | 235 | 12.1 | 22 | 16 |
| 4x2.5 | 1/1.78 | re | 0.8 | 1.8 | 14.0 | 305 | 7.41 | 30 | 23 |
| 4x2.5 | 7/0.67 | rm | 0.8 | 1.8 | 14.6 | 312 | 7.41 | 30 | 23 |
| 4x4 | 7/0.85 | rm | 1.0 | 1.8 | 16.2 | 430 | 4.61 | 38 | 32 |
| 4x6 | 7/1.04 | rm | 1.0 | 1.8 | 17.5 | 540 | 3.08 | 48 | 41 |
| 4x10 | 7/1.35 | rm | 1.0 | 1.8 | 20.0 | 760 | 1.83 | 64 | 56 |
| 4x16 | 7/1.70 | rm | 1.0 | 1.8 | 23.2 | 1135 | 1.15 | 83 | 75 |
| 4x25 | 7/2.14 | rm | 1.2 | 1.8 | 27.6 | 1600 | 0.727 | 110 | 98 |
| 4x35 | min.6 | sm | 1.2 | 1.8 | 26.4 | 1800 | 0.524 | 130 | 120 |
| 4x50 | min.6 | sm | 1.4 | 1.9 | 29.0 | 2460 | 0.387 | 155 | 150 |
| 4x70 | min.12 | sm | 1.4 | 2.1 | 33.5 | 3250 | 0.268 | 190 | 190 |
| 4x95 | min.15 | sm | 1.6 | 2.2 | 38.4 | 4400 | 0.193 | 225 | 230 |
| 4x120 | min.18/15 | sm | 1.6 | 2.4 | 41.0 | 5500 | 0.153 | 260 | 270 |
| 4x150 | min.18/15 | sm | 1.8 | 2.5 | 45.2 | 6800 | 0.124 | 295 | 305 |
| 4x185 | min.30 | sm | 2.0 | 2.7 | 50.5 | 8350 | 0.0991 | 330 | 350 |
| 4x240 | min.34/30 | sm | 2.2 | 2.9 | 56.0 | 10700 | 0.0754 | 385 | 410 |
| 4x300 | min.34/30 | sm | 2.4 | 3.1 | 64.0 | 13200 | 0.0601 | 425 | 470 |



Application: Suitable for indoors, outdoors, underground and in water for continuous permissible service voltage of 720/1200 Volts.



NYY-I

600/1000V
MULTI CORE
Made as per
VDE-0271
& IEC-60502-1

Construction: 1. Annealed Copper Conductor 2. PVC Insulation & multi cores laid up 3. PVC/PE Tapping 4. PVC outer sheath.

Table: 15

| PHYSICAL & ELECTRICAL DATA | | | | | | | | |
|----------------------------|--------------------------------|--------------------|---------------------------------|-----------------------------|---------------------------|-------------------------|----------------------------------|-------------------------------|
| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Overall diameter (approx) | Approx. weight of Cable | Current rating at 30°C in Ground | Current rating at 35°C in air |
| Core x mm ² | nos./mm | — | mm | mm | mm | kg/km | amps | amps |
| 5x1.5 | 1/1.38 | re | 0.8 | 1.8 | 12.6 | 206 | 18 | 13 |
| 7x1.5 | 1/1.38 | re | 0.8 | 1.8 | 13.5 | 258 | 16 | 12 |
| 10x1.5 | 1/1.38 | re | 0.8 | 1.8 | 16.4 | 351 | 13 | 10 |
| 12x1.5 | 1/1.38 | re | 0.8 | 1.8 | 16.9 | 399 | 12 | 9 |
| 16x1.5 | 1/1.38 | re | 0.8 | 1.8 | 18.5 | 507 | 11 | 8 |
| 21x1.5 | 1/1.38 | re | 0.8 | 1.8 | 20.3 | 635 | 9 | 7 |
| 24x1.5 | 1/1.38 | re | 0.8 | 2.0 | 22.4 | 712 | 9 | 7 |
| 30x1.5 | 1/1.38 | re | 0.8 | 2.0 | 23.6 | 851 | 8 | 6 |
| 5x2.5 | 1/1.78 | re | 0.8 | 1.8 | 14.2 | 289 | 24 | 19 |
| 7x2.5 | 1/1.78 | re | 0.8 | 1.8 | 15.3 | 360 | 21 | 17 |
| 10x2.5 | 1/1.78 | re | 0.8 | 1.8 | 18.8 | 490 | 18 | 14 |
| 12x2.5 | 1/1.78 | re | 0.8 | 1.8 | 19.4 | 567 | 16 | 13 |
| 16x2.5 | 1/1.78 | re | 0.8 | 1.8 | 21.3 | 727 | 14 | 11 |
| 21x2.5 | 1/1.78 | re | 0.8 | 2.0 | 23.5 | 920 | 13 | 10 |
| 24x2.5 | 1/1.78 | re | 0.8 | 2.0 | 26.4 | 1059 | 12 | 9 |
| 30x2.5 | 1/1.78 | re | 0.8 | 2.0 | 27.8 | 1274 | 10 | 8 |
| 5x4 | 7/0.85 | rm | 1.0 | 1.8 | 16.8 | 402 | 31 | 25 |
| 7x4 | 7/0.85 | rm | 1.0 | 1.8 | 18.2 | 544 | 27 | 22 |
| 10x4 | 7/0.85 | rm | 1.0 | 1.8 | 22.7 | 708 | 23 | 19 |
| 12x4 | 7/0.85 | rm | 1.0 | 1.8 | 22.4 | 837 | 21 | 17 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK



SERVICE DROP CABLES

400 V
DUPLEX /
QUADUPLEX



Application: Suitable for outdoors as a service drop cable.

Construction: 1. Annealed Copper 2. PVC Insulation

Table: 16

DUPLEX CABLE : PHYSICAL & ELECTRICAL DATA

| Cross Sectional Area | No. & approx. diameter of wire | Shape of Conductor | Nominal thickness of insulation | Approx. cable diameter | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C in air |
|----------------------------|--------------------------------------|--------------------------|--|------------------------------|----------------------------------|--|--|
| mm ² | nos. | — | mm | mm | kg/km | ohm/km | amps |
| 2.5/2.5 | 1.78/1.78 | re/re | 1.6 | 10.0 | 93 | 7.41/7.41 | 27 |
| 4/4 | 7x0.85/2.26 | rm/re | 1.6 | 11.6 | 132 | 4.61/4.61 | 35 |
| 6/6 | 7x1.05/2.77 | rm/re | 1.6 | 12.8 | 178 | 3.08/3.08 | 45 |
| 6/6 | 7x1.05/7x1.05 | rm/rm | 1.6 | 12.9 | 180 | 3.08/3.08 | 45 |
| 10/10 | 7x1.35/7x1.35 | rm/rm | 1.6 | 14.6 | 262 | 1.83/1.83 | 62 |
| 16/16 | 7x1.71/7x1.71 | rm/rm | 1.6 | 16.6 | 382 | 1.15/1.15 | 84 |
| 25/25 | 7x2.14/7x2.14 | rm/rm | 1.6 | 19.2 | 563 | 0.727/0.727 | 110 |

QUADUPLEX CABLE : PHYSICAL & ELECTRICAL DATA

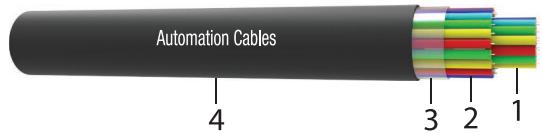
| mm ² | nos. | — | mm | mm | kg/km | ohm/km | amps |
|-----------------|---------------|-------|-----|------|-------|-------------|------|
| 3x4/4 | 7x0.85/2.26 | rm/re | 1.6 | 14.0 | 264 | 4.61/4.61 | 32 |
| 3x6/6 | 7x1.05/2.77 | rm/re | 1.6 | 15.4 | 352 | 3.08/3.08 | 41 |
| 3x6/6 | 7x1.05/7x1.05 | rm/rm | 1.6 | 15.5 | 356 | 3.08/3.08 | 41 |
| 3x10/10 | 7x1.35/7x1.35 | rm/rm | 1.6 | 17.6 | 524 | 1.83/1.83 | 56 |
| 3x16/16 | 7x1.71/7x1.71 | rm/rm | 1.6 | 20.0 | 765 | 1.15/1.15 | 75 |
| 3x25/25 | 7x2.14/7x2.14 | rm/rm | 1.6 | 23.1 | 1127 | 0.727/0.727 | 98 |



TELEPHONE CABLE

200 V
VDE-0815

Application: Suitable for telecommunication and signal circuits. They are suitable for exposed or concealed conduit installation permissible voltage 200 V.



Construction: 1. Annealed Copper Conductor 2. PE Insulation & multi pair laid up 3. PT/PE Tapping 4. PVC outer sheath.

Table: 17

| PHYSICAL DATA | | | | | | |
|----------------------|------------------------------|--------------------------|-------------------------|---------------------|------------------------------|--------------------|
| Number of core | Nominal cross sectional area | Number and size of wires | Thickness of insulation | Thickness of sheath | Approximate overall diameter | Approximate weight |
| | mm ² | Nos/mm | mm | mm | mm | kg/km |
| 1 Pair (2 core) | 0.125 | 1/0.4 | 0.2 | 0.8 | 4.2 | 20.2 |
| 2 Pair (4 core) | 0.125 | 1/0.4 | 0.2 | 0.8 | 4.3 | 24.4 |
| 3 Pair (6 core) | 0.125 | 1/0.4 | 0.2 | 1.0 | 5.0 | 35.1 |
| 4 Pair (8 core) | 0.125 | 1/0.4 | 0.2 | 1.2 | 6.6 | 54.3 |
| 5 Pair (10 core) | 0.125 | 1/0.4 | 0.2 | 1.2 | 7.1 | 62.1 |
| 6 Pair (12 core) | 0.125 | 1/0.4 | 0.2 | 1.4 | 7.7 | 73.3 |
| 7 Pair (14 core) | 0.125 | 1/0.4 | 0.2 | 1.4 | 8.12 | 81 |
| 8 Pair (16 core) | 0.125 | 1/0.4 | 0.2 | 1.4 | 8.25 | 82.5 |
| 10 Pair (20 core) | 0.125 | 1/0.4 | 0.2 | 1.4 | 9.65 | 108 |
| 15 Pair (30 core) | 0.125 | 1/0.4 | 0.2 | 1.4 | 12.7 | 147 |
| 20 Pair (40 core) | 0.125 | 1/0.4 | 0.2 | 1.6 | 13.4 | 185 |
| 30 Pair (60 core) | 0.125 | 1/0.4 | 0.2 | 1.6 | 15.00 | 303 |
| 1 Pair (2 core) | 0.282 | 1/0.6 | 0.2 | 0.8 | 4.20 | 23.5 |
| 2 Pair (4 core) | 0.282 | 1/0.6 | 0.2 | 0.8 | 4.32 | 30.0 |
| 3 Pair (6 core) | 0.282 | 1/0.6 | 0.2 | 1.0 | 5.08 | 43.5 |
| 4 Pair (8 core) | 0.282 | 1/0.6 | 0.2 | 1.2 | 6.60 | 65.5 |
| 5 Pair (10 core) | 0.282 | 1/0.6 | 0.2 | 1.2 | 7.20 | 76.0 |
| 6 Pair (12 core) | 0.282 | 1/0.6 | 0.2 | 1.4 | 7.80 | 90.0 |
| 7 Pair (14 core) | 0.282 | 1/0.6 | 0.2 | 1.4 | 8.12 | 103.5 |
| 8 Pair (16 core) | 0.282 | 1/0.6 | 0.2 | 1.4 | 8.25 | 107.0 |
| 10 Pair (20 core) | 0.282 | 1/0.6 | 0.2 | 1.4 | 9.65 | 142.0 |
| 15 Pair (30 core) | 0.282 | 1/0.6 | 0.2 | 1.4 | 12.82 | 275.0 |
| 20 Pair (40 core) | 0.282 | 1/0.6 | 0.2 | 1.6 | 14.23 | 350.0 |
| 30 Pair (60 core) | 0.282 | 1/0.6 | 0.2 | 1.6 | 16.77 | 413.0 |
| 50 Pair (100 cores) | 0.282 | 1/0.6 | 0.2 | 1.6 | 20.20 | 535.0 |
| 100 Pair (200 cores) | 0.282 | 1/0.6 | 0.2 | 1.6 | 27.00 | 942.0 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK

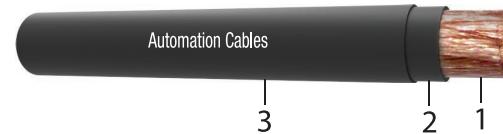




WELDING CABLES

200V
Single Core

Application: Suitable for Flexible use under rugged conditions, on assembly lines & Conveyer systems, in Machine Tool & Motor car Manufacturing, Shipbuilding, for Welding Machines.



Construction: 1. Annealed Flexible Copper Conductor 2. PVC Tapping 3. Black PVC outer sheath

Table: 18

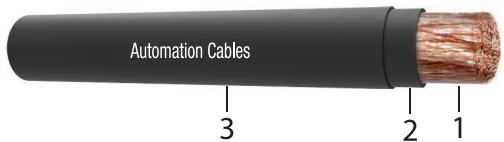
| PHYSICAL DATA | | | | | ELECTRICAL DATA | | |
|-----------------|--------------------------------|---------------------|----------------------------|--------------------|-----------------|----------------------------|---|
| Cross Section | No. & approx. diameter of wire | Thickness of sheath | Approximate outer diameter | Approximate weight | Cross Section | Maximum resistance at 20°C | Current rating at maximum duty cycle of 60% |
| mm ² | nos./mm | mm | mm | kg/km | mm ² | ohm/km | ampere |
| 1x25 rm | 190/0.41 | 2.0 | 12.30 | 326.0 | 1 x 25 rm | 0.780 | 169 |
| 1x35 rm | 266/0.41 | 2.0 | 13.40 | 430.0 | 1 x 35 rm | 0.554 | 215 |
| 1x50 rm | 379/0.41 | 2.0 | 15.30 | 575.0 | 1 x 50 rm | 0.386 | 264 |
| 1x70 rm | 343/0.51 | 2.2 | 18.00 | 779.0 | 1 x 70 rm | 0.272 | 330 |
| 1x95 rm | 465/0.51 | 2.2 | 19.70 | 935.0 | 1 x 95 rm | 0.206 | 405 |
| 1x120 rm | 588/0.51 | 2.2 | 23.20 | 1297.0 | 1 x 120 rm | 0.161 | 473 |



NYYF

600/1000V
Single/Two Core
Made as per
VDE-0271
& IEC-60502-1

Application: Suitable for temporary installations for power connection, decorative illumination, temporary site illumination.



Construction: 1. Annealed Flexible Copper Conductor 2. PVC Insulation 3. PVC Inner sheath

Table: 19

| SINGLE CORE : PHYSICAL ELECTRICAL DATA | | | | | | | | |
|---|--------------------------------|--------------------|---------------------------------|-----------------------------|--------------------------|-------------------------|---|------------------------|
| Nominal cross sectional area of conductor | No. & Maximum Diameter of wire | Shape of Conductor | Nominal thickness of insulation | Nominal thickness of sheath | Approx. overall diameter | Approx. weight of Cable | Max. DC resistance of conductor at 20°C | Current rating at 35°C |
| mm ² | nos/mm | — | mm | mm | mm | kg/km | ohms/km | amps |
| 1x4 | 53/0.31 | rm | 1.0 | 1.8 | 8.5 | 105 | 4.95 | 41 |
| 1x6 | 80/0.31 | rm | 1.0 | 1.8 | 9.1 | 135 | 3.3 | 52 |
| 1x10 | 76/0.41 | rm | 1.0 | 1.8 | 10.2 | 185 | 1.91 | 72 |
| 1x16 | 122/0.41 | rm | 1.0 | 1.8 | 11.8 | 260 | 1.21 | 98 |
| 1x25 | 190/0.41 | rm | 1.2 | 1.8 | 13.6 | 370 | 0.78 | 131 |
| 1x35 | 266/0.41 | rm | 1.2 | 1.8 | 15.2 | 480 | 0.554 | 167 |
| 1x50 | 379/0.41 | rm | 1.4 | 1.8 | 17.6 | 668 | 0.386 | 204 |
| 1x70 | 343/0.51 | rm | 1.4 | 1.8 | 19.2 | 880 | 0.272 | 256 |
| 1x95 | 465/0.51 | rm | 1.6 | 1.8 | 21.8 | 1160 | 0.206 | 314 |
| 1x120 | 588/0.51 | rm | 1.6 | 1.8 | 24 | 1420 | 0.161 | 366 |
| 1x150 | 735/0.51 | rm | 1.8 | 1.8 | 26.5 | 1772 | 0.129 | 423 |

| TWO CORE : PHYSICAL ELECTRICAL DATA | | | | | | | | |
|-------------------------------------|----------|----|-----|-----|------|-------|---------|------|
| mm ² | nos. | — | mm | mm | mm | kg/km | ohms/km | amps |
| 2x4 | 53/0.31 | rm | 1.0 | 1.8 | 13.8 | 290 | 4.95 | 37 |
| 2x6 | 80/0.31 | rm | 1.0 | 1.8 | 15.2 | 375 | 3.30 | 48 |
| 2x10 | 76/0.41 | rm | 1.0 | 1.8 | 16.9 | 502 | 1.91 | 66 |
| 2x16 | 122/0.41 | rm | 1.0 | 1.8 | 19.0 | 700 | 1.21 | 90 |
| 2x25 | 190/0.41 | rm | 1.2 | 1.8 | 22.4 | 1060 | 0.78 | 121 |
| 2x35 | 266/0.41 | rm | 1.2 | 2.0 | 24.7 | 1360 | 0.554 | 154 |

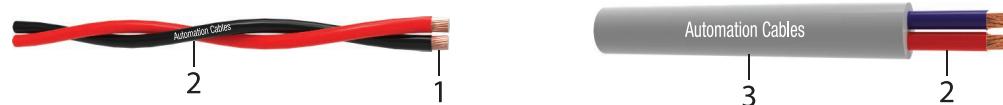


AUTOMATION CABLES
FOR SECURED POWER NETWORK



FLEXIBLE CABLES

300/500V
Single/Two core
Made as per
BDS 899 & BS 6500



Application: Suitable for dry places where mechanical stresses do not exist, at the connections of mobile equipments

Construction: 1. Annealed Flexible Copper Conductor 2. PVC Insulation 3. Gray PVC outer sheath.

Table: 20

| SINGLE CORE : PHYSICAL & ELECTRICAL DATA | | | | | | | | |
|--|---------------------|-------------------------|-------------------------|-------------------------------|----------------|--------------------|------------------------|--------|
| Cross sectional area of conductor | No. & Size of wires | No. & Size of wires | Thickness of insulation | Overall diameter of each core | Approx. weight | Max. DC resistance | Current rating at 35°C | |
| | | | | | | | In Conduit | In air |
| mm ² | no./mm | no./inch | mm | mm | kg/km | Ohm/km | amps | amps |
| 0.40 | 14/0.193 | 14/0.0076 | 0.6 | 2.26 | 8.0 | 49.25 | 2 | 3 |
| 0.65 | 23/0.193 | 23/0.0076 | 0.6 | 2.57 | 12.4 | 30.31 | 5 | 6 |
| 1.20 | 40/0.193 | 40/0.0076 | 0.6 | 2.84 | 16.9 | 16.42 | 11 | 13 |
| 2.00 | 70/0.193 | 70/0.0076 | 0.6 | 3.43 | 23.6 | 9.85 | 16 | 18 |
| TWO CORE (T/T) : PHYSICAL & ELECTRICAL DATA | | | | | | | | |
| mm ² | no./mm | no./inch | mm | mm | kg/km | Ohm/km | amps | amps |
| 2x0.40 | 14/0.193 | 14/0.0076 | 0.6 | 2.26 | 16.0 | 49.25 | 2 | 3 |
| 2x0.65 | 23/0.193 | 23/0.0076 | 0.6 | 2.57 | 24.8 | 30.31 | 5 | 6 |
| 2x1.20 | 40/0.193 | 40/0.0076 | 0.6 | 2.84 | 33.9 | 16.42 | 11 | 13 |
| 2x2.00 | 70/0.193 | 70/0.0076 | 0.6 | 3.43 | 47.2 | 9.85 | 16 | 18 |
| TWIN CORE (F/T) : PHYSICAL & ELECTRICAL DATA | | | | | | | | |
| Cross sectional area of conductor | No. & Size of wires | Thickness of insulation | Thickness of Sheath | Overall diameter of each core | Approx. weight | Max. DC resistance | Current rating at 35°C | |
| | | | | | | | In Conduit | In air |
| mm ² | no./mm | mm | mm | mm | kg/km | Ohm/km | amps | amps |
| 2x0.40 | 14/0.193 | 0.6 | 0.8 | 3.9x6.1 | 36.0 | 49.25 | 3 | 4 |
| 2x0.65 | 23/0.193 | 0.6 | 0.8 | 4.0x6.4 | 45.0 | 30.31 | 6 | 8 |



AUTOMATION CABLES
FOR SECURED POWER NETWORK

FLEXIBLE CABLES

300/500V
Two/Three core
Made as per
BDS 899 & BS 6500

Application: Suitable for dry places where mechanical stresses do not exist, at the connections of mobile equipments.



Construction: 1. Annealed Flexible Copper Conductor 2. PVC Insulation 3. Gray PVC outer sheath

Table: 21

| TWIN CORE : PHYSICAL & ELECTRICAL DATA | | | | | | | | |
|---|--------------------------------|---------------------------------|-----------------------------|--------------------------|---|-------------------------|-----------------------------------|-------------------------------|
| Nominal cross sectional area of conductor | No.& Nominal diameter of wires | Nominal thickness of insulation | Nominal thickness of sheath | Approx. overall diameter | Max. DC resistance of conductor at 20°C | Approx. weight of cable | Current rating at 35°C in conduit | Current rating at 35°C in air |
| no. x mm ² | no./mm | mm | mm | mm | ohm/km | kg/km | amp | amp |
| 2x0.4 | 14/0.19 | 0.6 | 0.8 | 6.1 | 47.33 | 49 | 3 | 4 |
| 2x0.5 | 16/0.20 | 0.6 | 0.8 | 6.3 | 39.00 | 54 | 3 | 4 |
| 2x0.65 | 23/0.19 | 0.6 | 0.8 | 6.5 | 28.79 | 60 | 6 | 7 |
| 2x0.75 | 24/0.20 | 0.6 | 0.8 | 6.8 | 26.00 | 64 | 7 | 8 |
| 2x1.0 | 32/0.20 | 0.6 | 0.8 | 7.2 | 19.50 | 74 | 10 | 11 |
| 2x1.2 | 40/0.19 | 0.6 | 0.8 | 7.4 | 16.56 | 78 | 13 | 15 |
| 2x1.5 | 30/0.25 | 0.7 | 0.8 | 8.0 | 13.30 | 99 | 15 | 17 |
| 2x2.0 | 70/0.19 | 0.7 | 1.0 | 9.1 | 9.46 | 127 | 18 | 20 |
| 2x2.5 | 50/0.25 | 0.8 | 1.0 | 9.8 | 7.98 | 151 | 20 | 22 |
| 2x3.0 | 110/0.19 | 0.8 | 1.1 | 10.6 | 6.01 | 174 | 24 | 26 |
| 2x4.0 | 56/0.30 | 0.8 | 1.1 | 11.0 | 4.95 | 200 | 25 | 27 |

| THREE CORE : PHYSICAL & ELECTRICAL DATA | | | | | | | | |
|---|----------|-----|-----|------|--------|-------|-----|-----|
| no. x mm ² | no./mm | mm | mm | mm | ohm/km | kg/km | amp | amp |
| 3x0.4 | 14/0.19 | 0.6 | 0.8 | 6.4 | 47.33 | 58 | 2 | 3 |
| 3x0.5 | 16/0.20 | 0.6 | 0.8 | 6.7 | 39.00 | 64 | 3 | 4 |
| 3x0.65 | 23/0.19 | 0.6 | 0.8 | 6.9 | 28.79 | 71 | 6 | 7 |
| 3x0.75 | 24/0.20 | 0.6 | 0.8 | 7.2 | 26.00 | 76 | 7 | 8 |
| 3x1.0 | 32/0.20 | 0.6 | 0.8 | 7.5 | 19.50 | 88 | 10 | 11 |
| 3x1.2 | 40/0.19 | 0.6 | 0.9 | 8.0 | 16.56 | 99 | 13 | 15 |
| 3x1.5 | 30/0.25 | 0.7 | 0.9 | 8.8 | 13.30 | 124 | 15 | 17 |
| 3x2.0 | 70/0.19 | 0.7 | 1.1 | 10.0 | 9.46 | 160 | 18 | 20 |
| 3x2.5 | 50/0.25 | 0.8 | 1.1 | 10.4 | 7.98 | 183 | 20 | 22 |
| 3x3.0 | 110/0.19 | 0.8 | 1.2 | 11.5 | 6.01 | 222 | 24 | 26 |
| 3x4.0 | 56/0.30 | 0.8 | 1.2 | 12.0 | 4.95 | 254 | 25 | 27 |

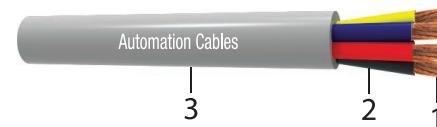


AUTOMATION CABLES
FOR SECURED POWER NETWORK



FLEXIBLE CABLES

300/500V
Four core
Made as per
BDS 899 & BS 6500



Application: Suitable for dry places where mechanical stresses do not exist, at the connections of mobile equipments

Construction: 1. Annealed Flexible Copper Conductor 2. PVC Insulation 3. Gray PVC outer sheath.

Table: 22

FOUR CORE : PHYSICAL & ELECTRICAL DATA

| Nominal cross sectional area of conductor | No.& Nominal diameter of wires | Nominal thickness of insulation | Nominal thickness of sheath | Approx. overall diameter | Max. DC resistance of conductor at 20°C | Approx. weight of cable | Current rating at 30°C in conduit | Current rating at 35°C in air |
|---|--------------------------------|---------------------------------|-----------------------------|--------------------------|---|-------------------------|-----------------------------------|-------------------------------|
| no. x mm ² | no./mm | mm | mm | mm | ohm/km | kg/km | amp | amp |
| 4x0.4 | 14/0.19 | 0.6 | 0.8 | 7.0 | 47.33 | 68 | 2 | 3 |
| 4x0.5 | 16/0.20 | 0.6 | 0.8 | 7.3 | 39.00 | 77 | 3 | 4 |
| 4x0.65 | 23/0.19 | 0.6 | 0.9 | 7.6 | 28.79 | 85 | 6 | 7 |
| 4x0.75 | 24/0.20 | 0.6 | 0.9 | 7.8 | 26.00 | 93 | 7 | 8 |
| 4x1.0 | 32/0.20 | 0.6 | 0.9 | 8.4 | 19.50 | 113 | 10 | 11 |
| 4x1.2 | 40/0.19 | 0.6 | 1.0 | 8.8 | 16.56 | 124 | 13 | 15 |
| 4x1.5 | 30/0.25 | 0.7 | 1.0 | 9.8 | 13.30 | 158 | 15 | 17 |
| 4x2.0 | 70/0.19 | 0.7 | 1.1 | 10.8 | 9.46 | 194 | 18 | 20 |
| 4x2.5 | 50/0.25 | 0.8 | 1.1 | 11.6 | 7.98 | 231 | 20 | 22 |
| 4x3.0 | 110/0.19 | 0.8 | 1.2 | 12.5 | 6.01 | 274 | 24 | 26 |
| 4x4.0 | 56/0.30 | 0.8 | 1.2 | 13.0 | 4.95 | 315 | 25 | 27 |

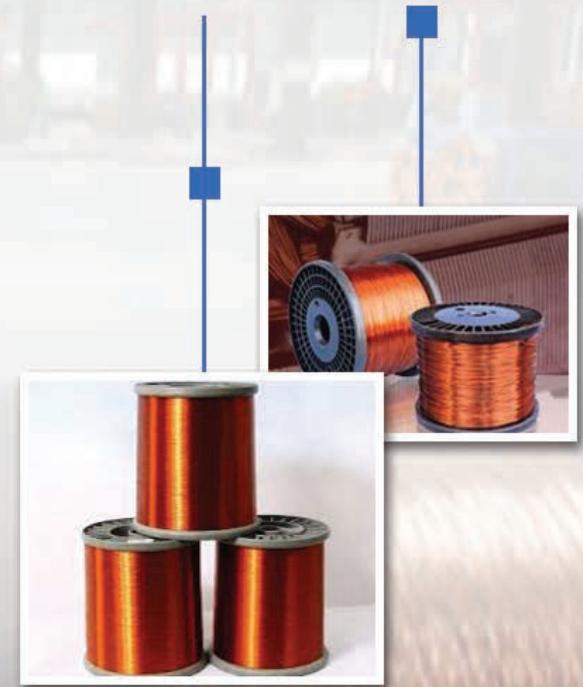


Power Busbar



AUTOMATION CABLES
FOR SECURED POWER NETWORK

Super Enameled Copper Wire





4. HARD DRAWN COPPER WIRE & SUPER ENAMELED COPPER WIRE

SPECIAL FEATURE OF AUTOMATION SECW

1. High Conductivity
2. High Di-Electric strength of Industries covering
3. Elongation 30–35%
4. Uniform insulation covering
5. Insulation film have superior material and heat resistance properties
6. Wire is soft & textile suitable for winding
7. Wire is transformer oil resistant
8. Wire conforms to BSS & BDS standards

DIAMETER, AREA, WEIGHT AND RESISTANCE OF HARD DRAWN BARE COPPER WIRE (HDBC)

Table: 23

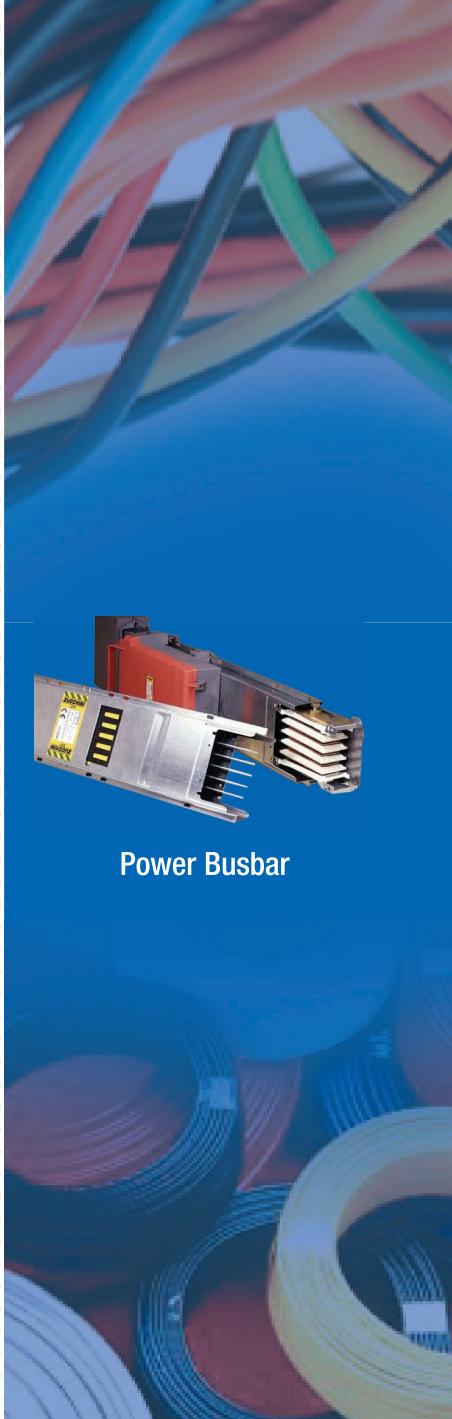
| SWG | DIAMETER OF CONDUCTOR | | | Area of conductor (Nom) mm | Copper Weight (bare) Kg/Km | Standard resistance of HDBC at 20°C (65°F) Ohm/Km |
|-----|-----------------------|------------|------------|----------------------------|----------------------------|---|
| | Nominal mm | Maximum mm | Minimum mm | | | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 11 | 2.946 | 2.974 | 2.915 | 6.816 | 60.560 | 2.601 |
| 12 | 2.642 | 2.668 | 2.616 | 5.481 | 48.720 | 3.238 |
| 13 | 2.337 | 2.360 | 2.314 | 4.289 | 38.130 | 4.137 |
| 14 | 2.032 | 2.052 | 2.012 | 3.243 | 28.830 | 5.471 |
| 15 | 1.829 | 1.847 | 1.811 | 2.627 | 23.350 | 6.756 |
| 16 | 1.626 | 1.641 | 1.610 | 2.075 | 18.430 | 8.552 |
| 17 | 1.422 | 1.438 | 1.407 | 1.589 | 14.130 | 11.180 |
| 18 | 1.219 | 1.232 | 1.207 | 1.163 | 10.380 | 15.210 |
| 19 | 1.016 | 1.026 | 1.006 | 0.811 | 7.207 | 21.910 |
| 20 | 0.914 | 0.924 | 0.904 | 0.657 | 5.838 | 27.040 |
| 21 | 0.812 | 0.820 | 0.805 | 0.519 | 4.613 | 34.220 |



TYPE AND THICKNESS OF SUPER ENAMELED ROUND COPPER WIRES AND RESISTANCE OF CONDUCTOR

Table: 24

| SWG | DIAMETER OF CONDUCTOR | | | FINE COVERING | | MEDIUM COVERING | | THICK COVERING | | Resistance at 20°C |
|-----|-----------------------|---------------|---------------|----------------|--------------------|-----------------|--------------------|----------------|--------------------|-----------------------|
| | Nominal mm | Maximum mm | Minimum mm | Overall dia | Increase in dia | Overall dia | Increase in dia | Overall dia | Increase in dia | |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 |
| 11 | 2.946 | 2.974 | 2.915 | 3.058 | 0.054 | 3.091 | 0.080 | 3.127 | 0.110 | 2.529 |
| 12 | 2.642 | 2.668 | 2.616 | 2.749 | 0.052 | 2.781 | 0.077 | 2.816 | 0.107 | 3.146 |
| 13 | 2.337 | 2.360 | 2.314 | 2.433 | 0.051 | 2.468 | 0.075 | 2.502 | 0.104 | 4.019 |
| 14 | 2.032 | 2.052 | 2.012 | 2.125 | 0.050 | 2.153 | 0.073 | 2.186 | 0.101 | 5.317 |
| 15 | 1.829 | 1.847 | 1.811 | 1.918 | 0.048 | 1.946 | 0.071 | 1.978 | 0.099 | 6.564 |
| 16 | 1.626 | 1.641 | 1.610 | 1.710 | 0.046 | 1.738 | 0.068 | 1.769 | 0.096 | 8.307 |
| 17 | 1.422 | 1.438 | 1.407 | 1.502 | 0.044 | 1.529 | 0.066 | 1.599 | 0.093 | 10.850 |
| 18 | 1.219 | 1.232 | 1.207 | 1.295 | 0.042 | 1.320 | 0.062 | 1.351 | 0.088 | 14.768 |
| 19 | 1.016 | 1.026 | 1.006 | 1.085 | 0.039 | 1.110 | 0.059 | 1.203 | 0.085 | 21.270 |
| 20 | 0.914 | 0.924 | 0.904 | 0.980 | 0.038 | 1.005 | 0.057 | 1.033 | 0.081 | 26.260 |
| 21 | 0.812 | 0.820 | 0.805 | 0.874 | 0.036 | 0.898 | 0.054 | 0.925 | 0.078 | 33.230 |



Power Busbar

Technical Information



AUTOMATION CABLES
FOR SECURED POWER NETWORK

5. TECHNICAL INFORMATION

SOME IMPORTANT POINTS FOR CABLE INSTALLATIONS

The following are the important points to be taken care of, during cable installations at site:

1. General : The cable should be paid off from the top of the cable drum, held in the normal position. Sufficient care should be taken to prevent twist, acute bends etc., while laying the cable.
2. Minimum Bending Radius :

| | Single Core | Multi Core |
|-------------------------------|-------------|------------|
| – Cables of 1100 V Grade | : 15 D | 12 D |
| – Cables from 3.5 kV to 10 kV | : 15 D | 15 D |
| – Cables of 33 kV | : 20 D | 15 D |

Where D is the overall diameter of the cable

3. Maximum Pulling Tension, during Installation :

| | |
|-------------------------------------|-------------------------------|
| – Cables having Copper Conductor | : 50 N/mm ² . Max. |
| – Cables having Aluminium Conductor | : 30 N/mm ² . Max. |

4. Cable Support Spacing : The disposition of cable support and its spacing should be such, as to prevent undue strain of damage to the cable.
5. Prevention of Moisture Ingress : Care should be exercised at site, during installation, to prevent damage to cable coverings and ends which may cause the ingress of moisture.
6. Tests After Installation : Voltage withstand and Insulation Resistance tests, should be conducted on cables after laying or after jointing and termination.

SOME USEFUL FORMULA OFTEN USED FOR CURRENT AND POWER CALCULATION

| To Calculate | Given | D.C. | A.C. Single Phase | A.C. Three Phase |
|----------------------|-------|---|---|---|
| Current (A) | KW | $A = \frac{1000 \times KW}{V}$ | $A = \frac{1000 \times KW}{V \times p.f.}$ | $A = \frac{1000 \times KW}{1.73 \times V \times p.f.}$ |
| Current (A) | KVA | – | $A = \frac{1000 \times KVA}{V}$ | $A = \frac{1000 \times KVA}{1.73 \times V}$ |
| Current (A) | HP | $A = \frac{746 \times HP}{V \times eff.}$ | $A = \frac{746 \times HP}{V \times eff. \times p.f.}$ | $A = \frac{746 \times HP}{1.73 \times eff. \times p.f. \times V}$ |
| Power (KW) | VA | $KW = \frac{A \times V}{1000}$ | $KW = \frac{A \times V \times p.f.}{1000}$ | $KW = \frac{1.73 \times A \times V \times p.f.}{1000}$ |
| Apparent power (KVA) | VA | – | $KVA = \frac{A \times V}{1000}$ | $KVA = \frac{1.73 \times A \times V}{1000}$ |

P.f. = Power factor of equipment or system under consideration.

eff. = efficiency of motor or machinery.

V = line voltage.



MCCB



AUTOMATION CABLES
FOR SECURED POWER NETWORK



Magnetic Contactor

AVERAGE INDUCTION MOTOR - PURE RESISTIVE LOAD CURRENT

| AVERAGE INDUCTION MOTOR CURRENT | | | | | | | Power | PURE RESISTIVE LOAD CURRENT | | | | | |
|---------------------------------|---------|-------|---------|-------|-------|-------|-------|-----------------------------|-------|-------|---------|-------|--|
| Normal Motor Rating | 1 Phase | | 3 Phase | | | KW | | 1 Phase | | | 3 Phase | | |
| | 110V | 230V | 380V | 415V | 440V | | | 110V | 230V | 380 | 415V | 440V | |
| HP | KW | amp | amp | amp | amp | amp | amp | amp | amp | amp | amp | amp | |
| 1/2 | 0.37 | 7.8 | 3.7 | 1.2 | 1.1 | 1.0 | 1 | 9.1 | 4.3 | 1.5 | 1.4 | 1.3 | |
| 3/4 | 0.55 | 10.4 | 5.0 | 1.6 | 1.5 | 1.4 | 2 | 18.2 | 8.7 | 3.0 | 2.8 | 2.6 | |
| 1 | 0.75 | 13.2 | 6.3 | 2.0 | 1.9 | 1.8 | 3 | 27.3 | 13.0 | 4.6 | 4.2 | 3.9 | |
| 1 1/2 | 1.1 | 19.2 | 9.2 | 3.0 | 2.8 | 2.6 | 4 | 36.4 | 17.4 | 6.1 | 5.6 | 5.3 | |
| 2 | 1.5 | 25.0 | 12.2 | 3.9 | 3.6 | 3.4 | 5 | 45.5 | 21.7 | 7.6 | 7.0 | 6.6 | |
| 3 | 2.2 | 37.0 | 17.9 | 5.8 | 5.3 | 5.0 | 6 | 54.6 | 26.1 | 9.1 | 8.4 | 7.9 | |
| 5 | 3.7 | 59.0 | 28.0 | 9.2 | 8.4 | 7.9 | 7 | 63.6 | 30.4 | 10.6 | 9.7 | 9.2 | |
| 7 1/2 | 5.5 | 84.0 | 40.0 | 13.1 | 11.9 | 11.3 | 8 | 72.7 | 34.8 | 12.2 | 11.1 | 10.5 | |
| 10 | 7.5 | 109.0 | 52.0 | 16.8 | 15.4 | 14.5 | 9 | 81.8 | 39.1 | 13.7 | 12.5 | 11.8 | |
| 15 | 11.0 | 157.0 | 75.0 | 24.0 | 22.0 | 21.0 | 10 | 91.0 | 43.5 | 15.2 | 13.9 | 13.1 | |
| 20 | 15.0 | — | — | 32.0 | 29.0 | 27.0 | 20 | 182 | 87.0 | 30.4 | 27.9 | 26.3 | |
| 30 | 22.0 | — | — | 46.0 | 42.0 | 40.0 | 40 | 364 | 170.0 | 60.8 | 55.7 | 52.5 | |
| 50 | 37.0 | — | — | 75.0 | 69.0 | 65.0 | 60 | 545 | 261.0 | 91.3 | 83.6 | 78.8 | |
| 75 | 55.0 | — | — | 111.0 | 102.0 | 96.0 | 80 | 727 | 348.0 | 122.0 | 111.0 | 105.0 | |
| 100 | 75.0 | — | — | 146.0 | 134.0 | 126.0 | 100 | 909 | 435.0 | 152.0 | 139.0 | 131.0 | |

COMPARISON BETWEEN SOME PHYSICAL & ELECTRICAL PROPERTIES OF COPPER AND ALUMINUM

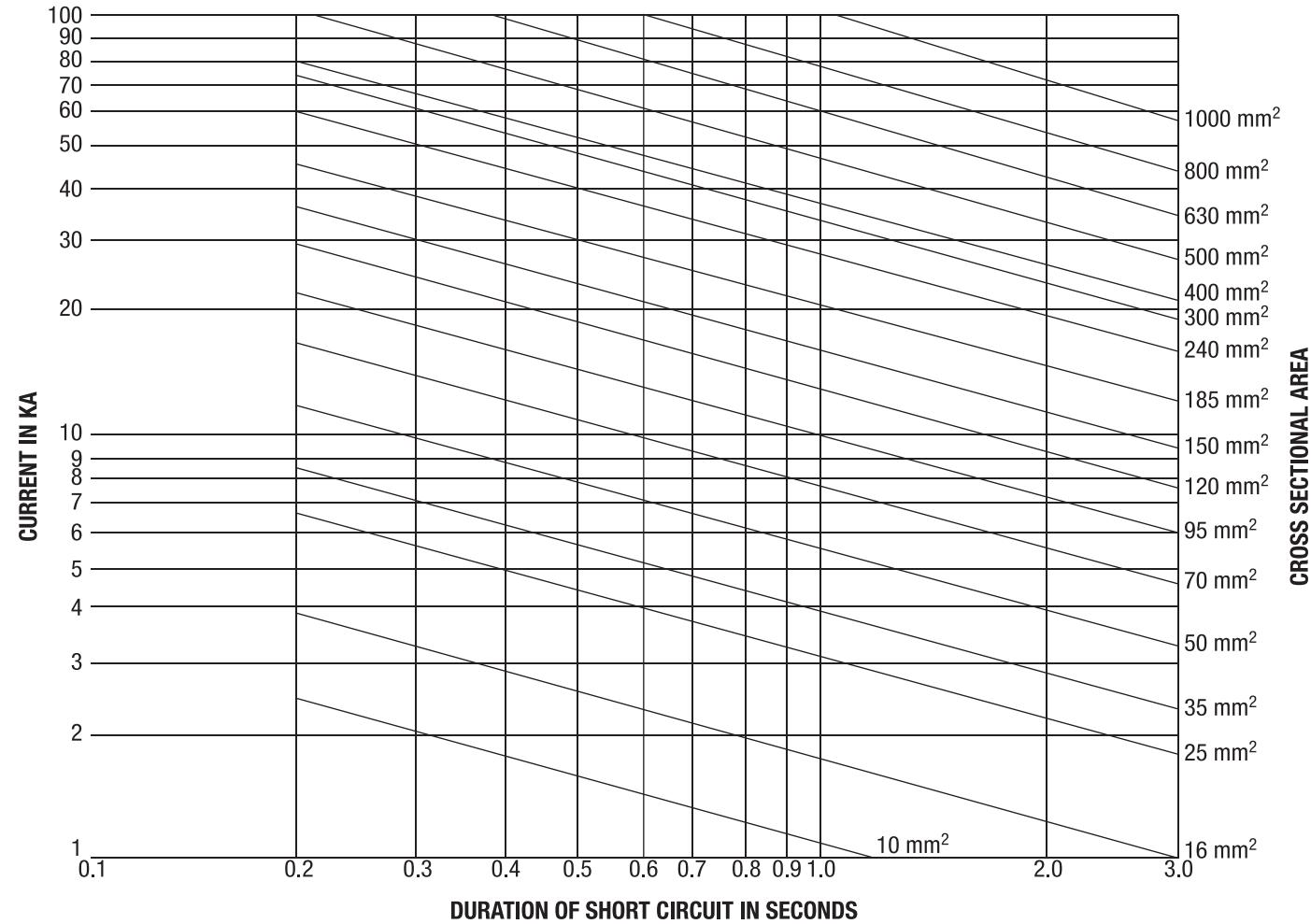
| Property | Unit | Copper | | Aluminium | |
|--|------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| | | Hard-drawn | Annealed | Hard-drawn | Annealed |
| Melting Point | °C | 1083 | 1083 | 658 | 658 |
| Density | gm/cm ³ | 8.89 | 8.89 | 2.703 | 2.703 |
| Tensile Strength | kg/mm ² | 34–47 | 34–47 | 15–20 | 7–14 |
| Electrical Resistivity at 20°C | ohm-mm ² /m | 17.770 | 17.241 | 28.73 | 28.20 |
| Electrical Conductivity at 20°C | %IACS | 97 | 100 | 60 | 61 |
| Temperature Co-efficient of Resistance at 20°C, Per Unit of Cons. Mass | — | 0.00393 | 0.00393 | 0.00403 | 0.00403 |
| Co-efficient of Linear Expansion | "/°C | 17 x 10 ⁻⁶ | 17 x 10 ⁻⁶ | 23 x 10 ⁻⁶ | 23 x 10 ⁻⁶ |
| Thermal Conductivity | W/°C.cm | 3.86 | 3.86 | 2.39 | 2.39 |
| Specific Heat | J/°C.cm ³ | 3.4 | 3.4 | 2.4 | 2.4 |



SHORT CIRCUIT LOADING CAPACITY OF CABLES

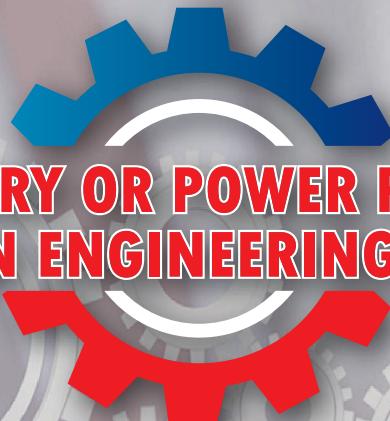
SHORT CIRCUIT RATING

The values of fault current given in the graph are based on the cables being fully loaded at the start of the short circuit (conductor temperature 70° C) and a final conductor temperature of 160° C for conductor sizes upto and including 300 mm², and 130° C for conductor sizes above 300 mm²



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